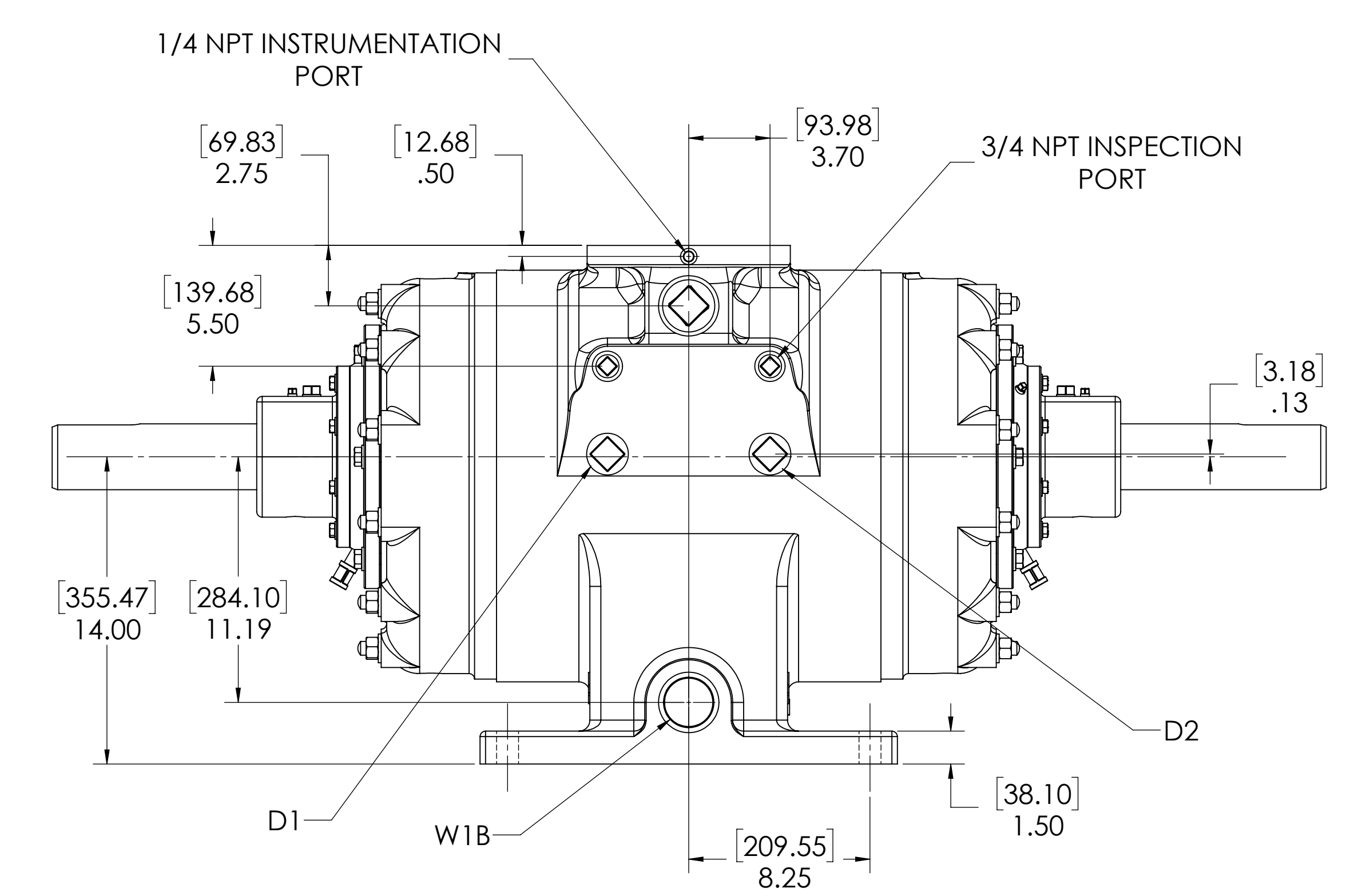
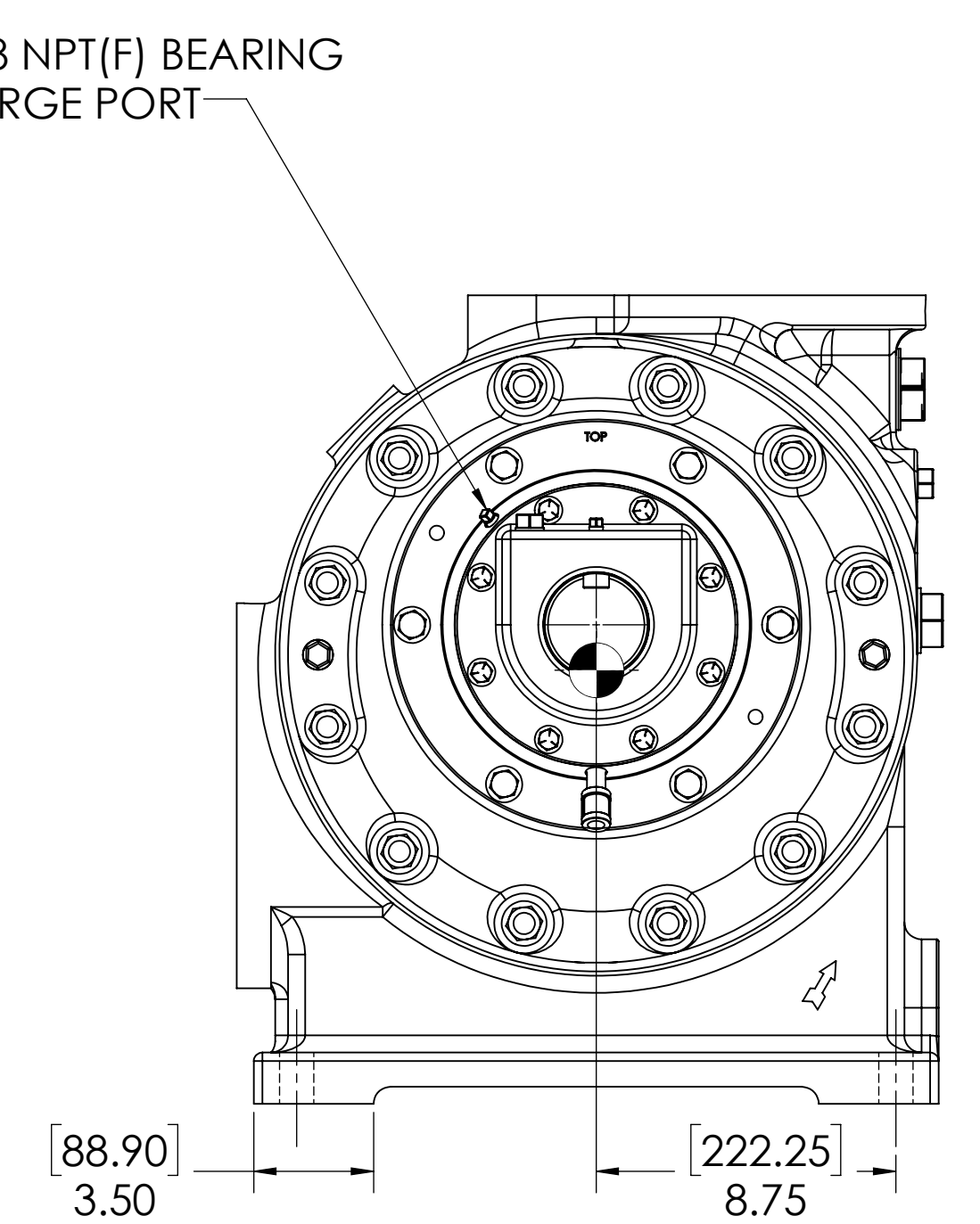
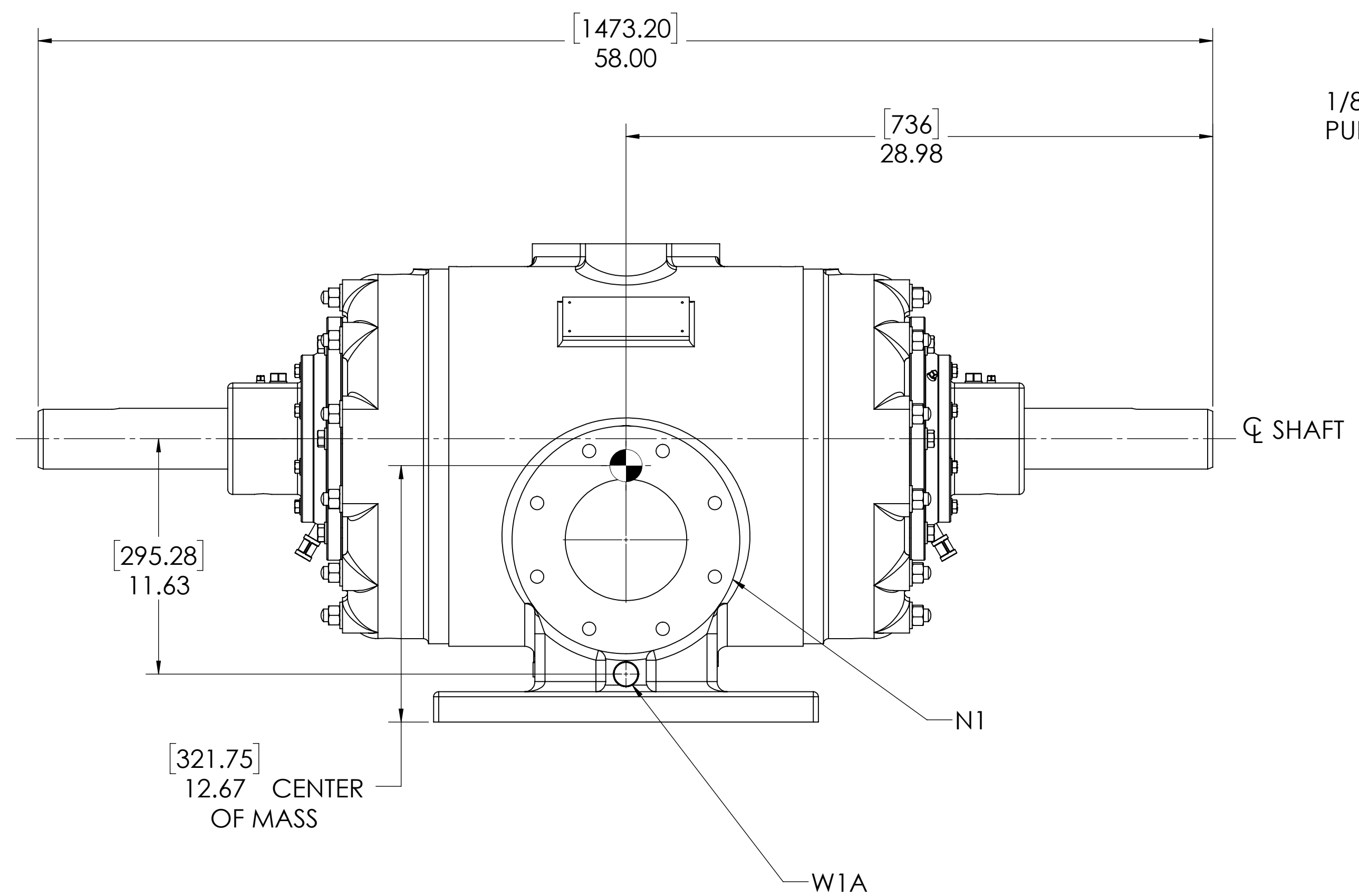
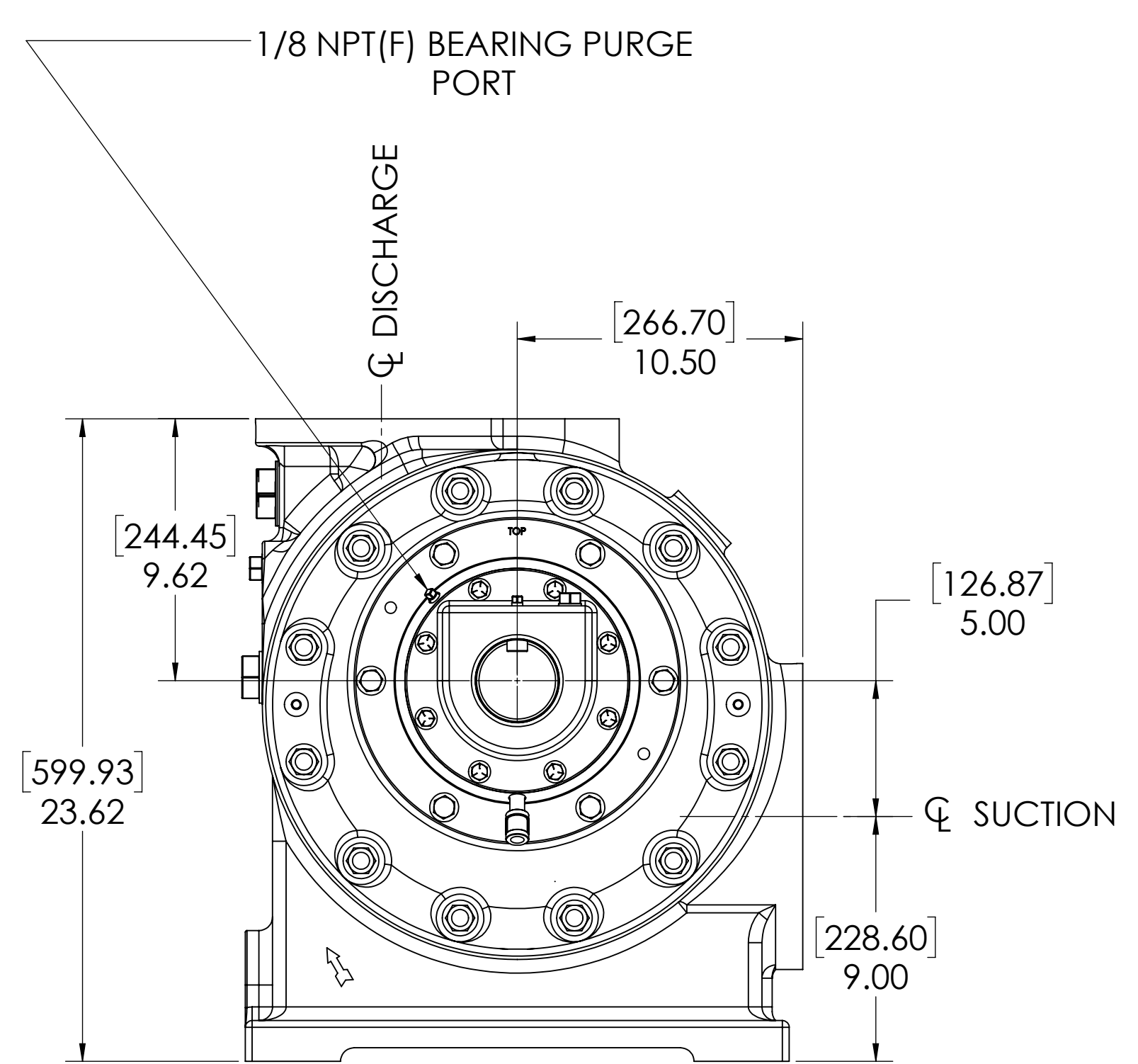
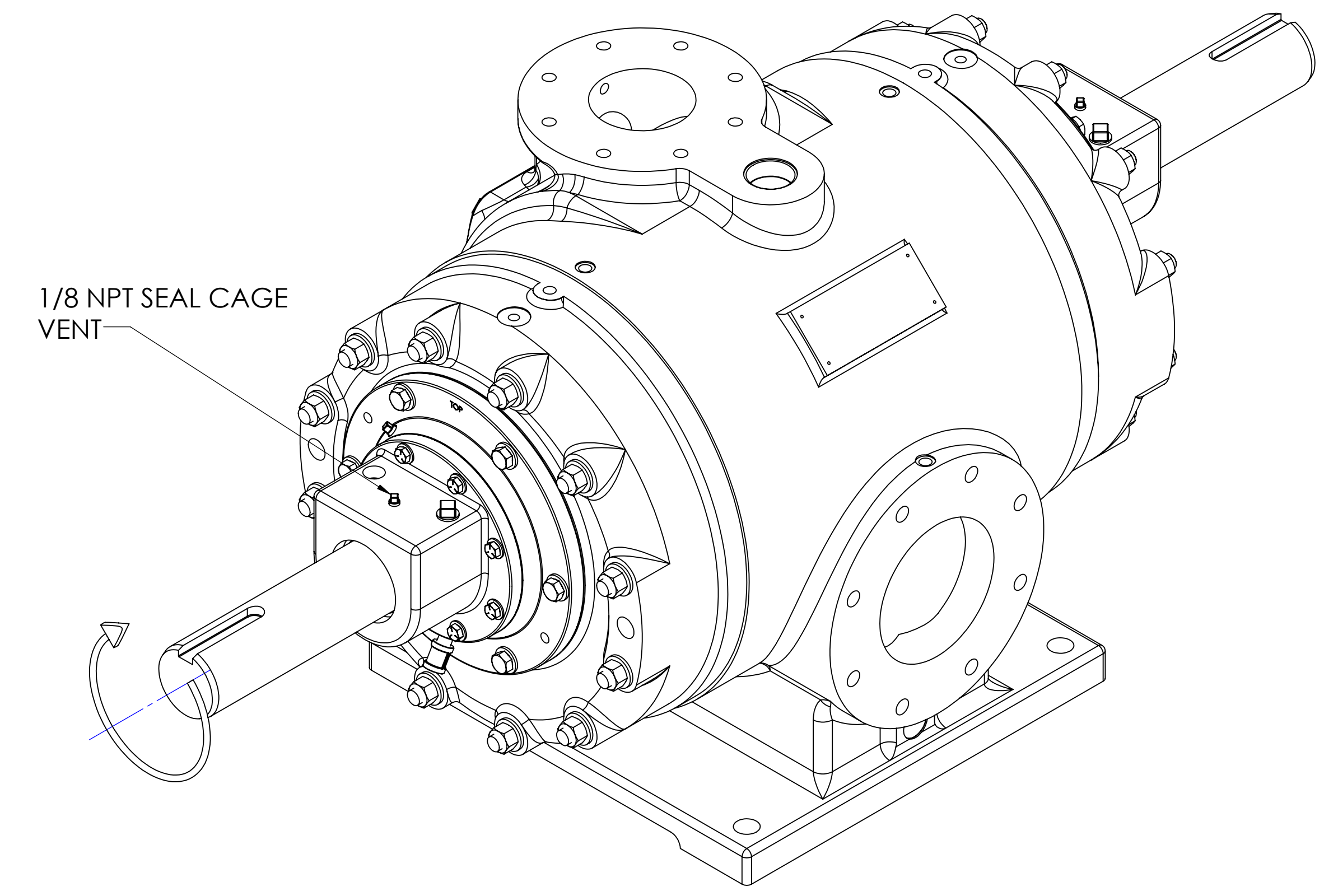
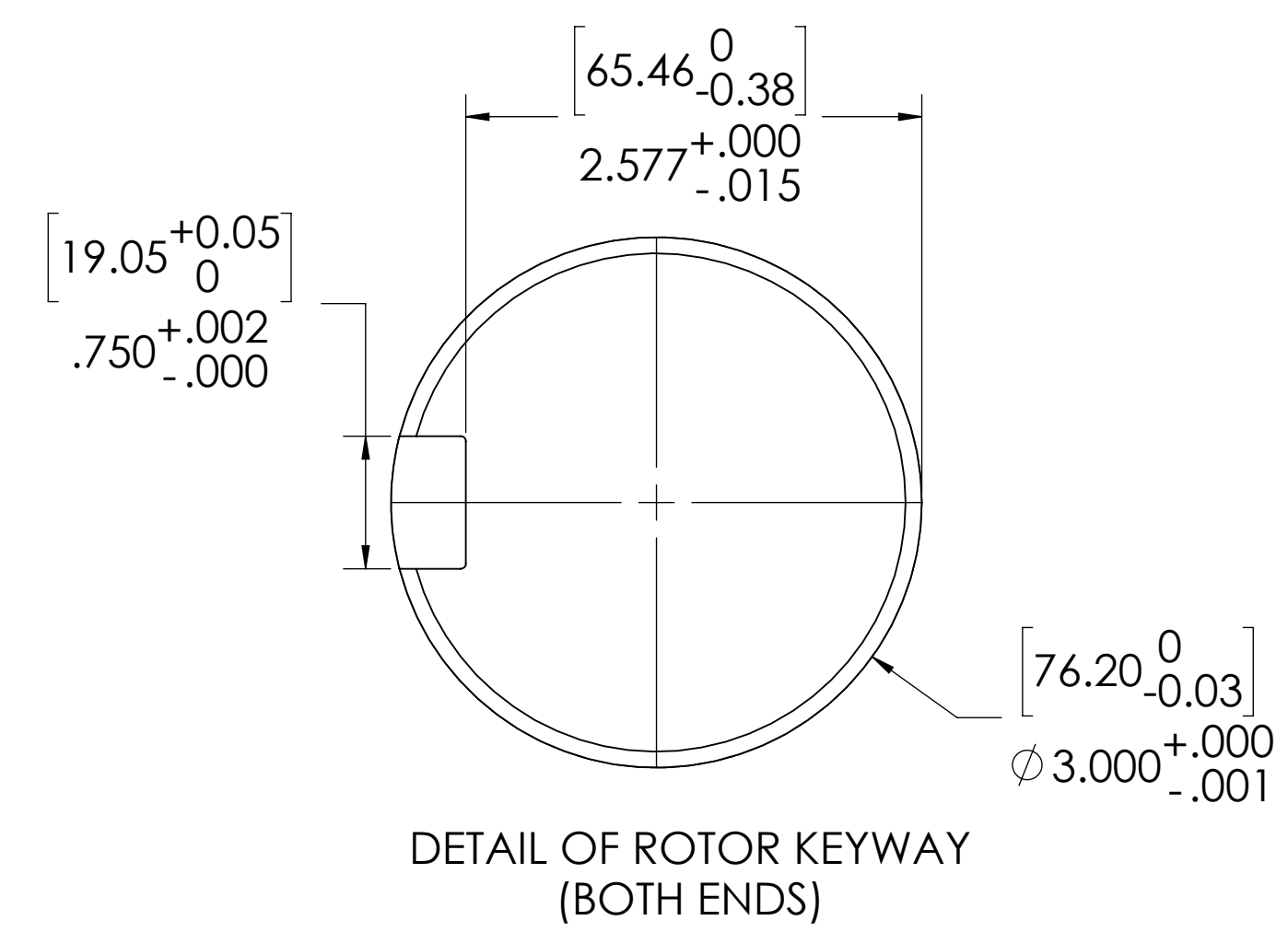
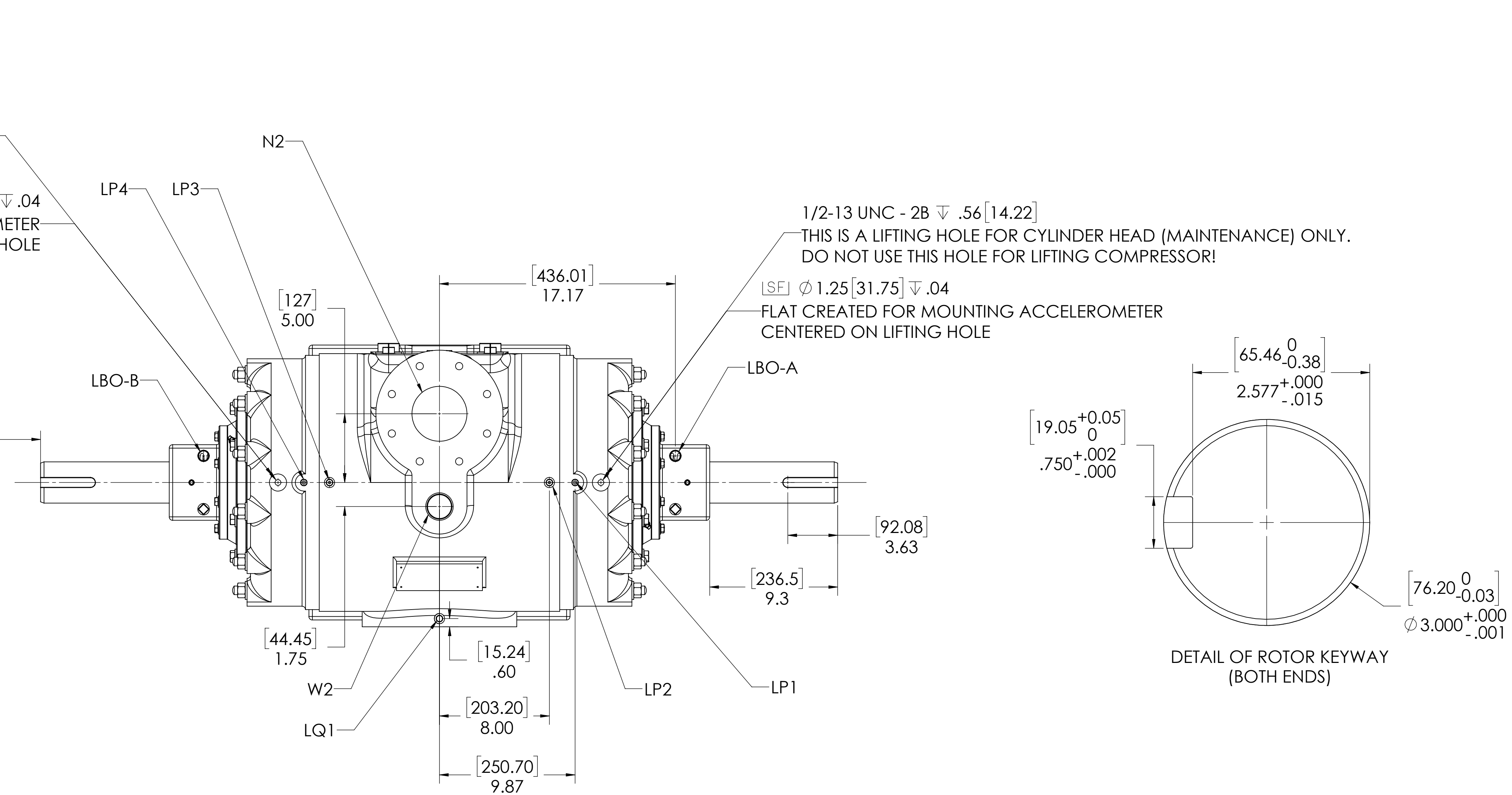


1/2-13 UNC - 2B  $\nabla$  .56 [14.22]  
THIS IS A LIFTING HOLE FOR CYLINDER HEAD (MAINTENANCE) ONLY.  
DO NOT USE THIS HOLE FOR LIFTING COMPRESSOR!

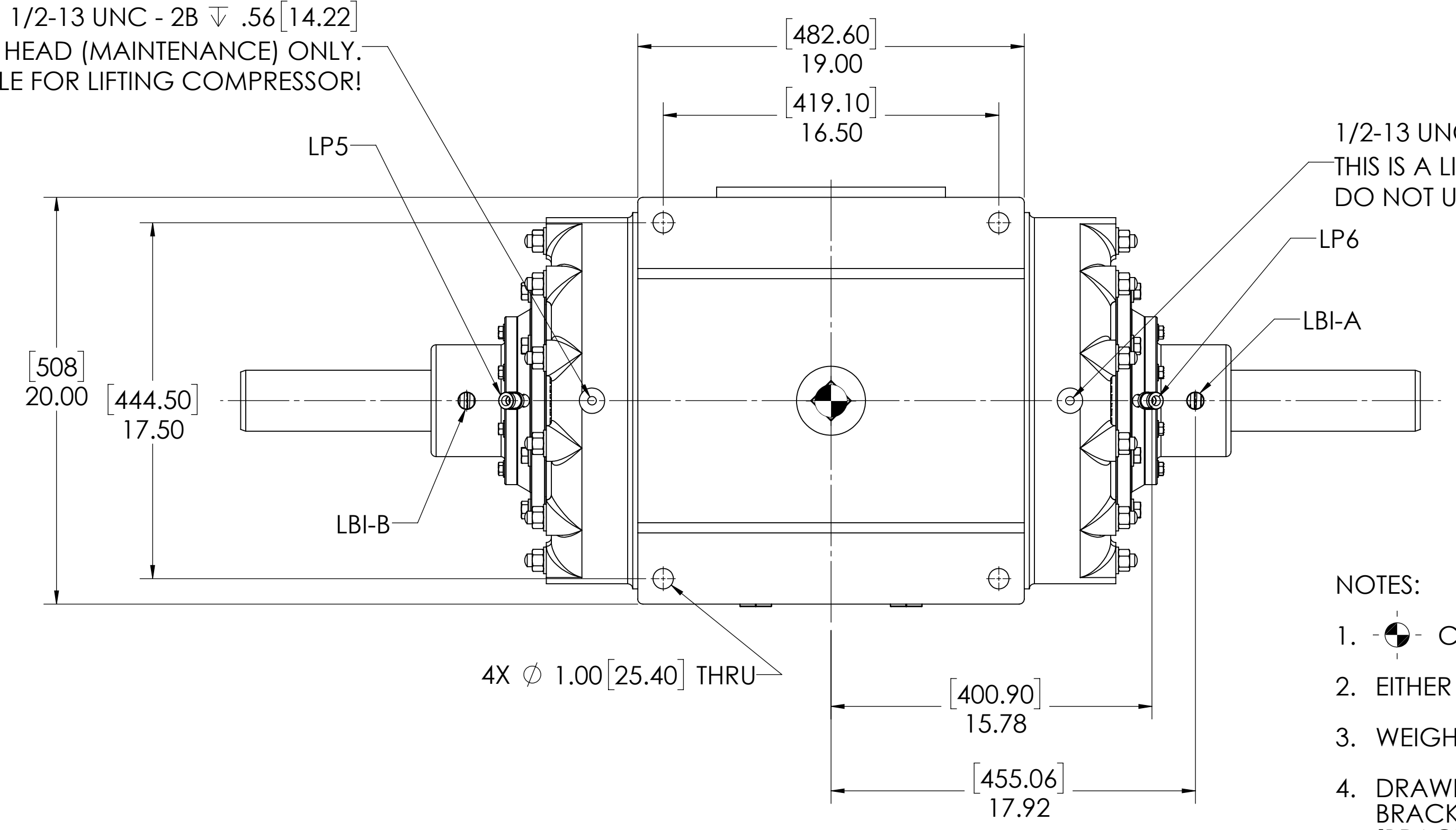
[SF]  $\phi$  1.25 [31.75]  $\nabla$  .04  
FLAT CREATED FOR MOUNTING ACCELEROMETER  
CENTERED ON LIFTING HOLE

[184.91]  
7.28 CLEARANCE REQUIRED TO REMOVE  
CYLINDER HEAD, SEAL ADAPTER  
AND ROTOR BLADES (BOTH ENDS)



1/2-13 UNC - 2B  $\nabla$  .56 [14.22]  
THIS IS A LIFTING HOLE FOR CYLINDER HEAD (MAINTENANCE) ONLY.  
DO NOT USE THIS HOLE FOR LIFTING COMPRESSOR!

1/2-13 UNC - 2B  $\nabla$  .56 [14.22]  
THIS IS A LIFTING HOLE FOR CYLINDER HEAD (MAINTENANCE) ONLY.  
DO NOT USE THIS HOLE FOR LIFTING COMPRESSOR!



- NOTES:
- CENTER OF MASS DIMENSIONS ARE APPROXIMATE
  - EITHER WATER INLET MAY BE USED, DEPENDING UPON SYSTEM NEEDS
  - WEIGHT IS APPROXIMATE
  - DRAWING IS DUAL DIMENSION. DIMENSIONS WITHOUT BRACKETS ARE IN INCHES, DIMENSIONS IN [BRACKETS] ARE IN MILLIMETERS.

**OIL CONNECTION POINTS SUMMARY**  
(REFER TO MANUAL FOR FURTHER INFORMATION)

DESCRIPTION	THREAD SIZE	QTY
LUBE QUILL (LQx)	1/4 NPT (F)	1
LUBE POINTS (LPx)	1/4 NPT (F)	6
SEAL SUPPLY (LBI-A,-B)	1/2 NPT (F)	2
SEAL RETURN (LBO-A,-B)	1/2 NPT (F)	2

	NOZZLE CONNECTIONS	BOLT HOLE SIZE
N1	6" GAS SUCTION FLANGE (ANSI CLASS 150 FLAT FACE)	8 x 3/4-10 $\nabla$ 1.20
N2	4" GAS DISCHARGE FLANGE (ANSI CLASS 150 FLAT FACE)	8 x 5/8-11 $\nabla$ 1.00
W1A	1NPT(F) WATER INLET (SEE NOTE 2)	N/A
W1B	2 NPT(F) WATER INLET (SEE NOTE 2)	N/A
W2	1-1/2 NPT(F) WATER OUTLET	N/A
D1	1-1/2 NPT(F) DRAIN HOLE	N/A
D2	1-1/2 NPT(F) DRAIN HOLE	N/A

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
ANGULAR: MACH 3 DEG  
CHAMFER: 45 DEG  
HOLE PLACE DECIMAL 1 FIB  
HOLE PLACE DECIMAL 2 FIB  
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Ro-Flo  
Compressors, LLC  
GENERAL ARRANGEMENT, 212M, DBS  
E 16-123-618-405 09  
SCALE 1:5 WEIGHT 1650 LBS SHEET 1 OF 1