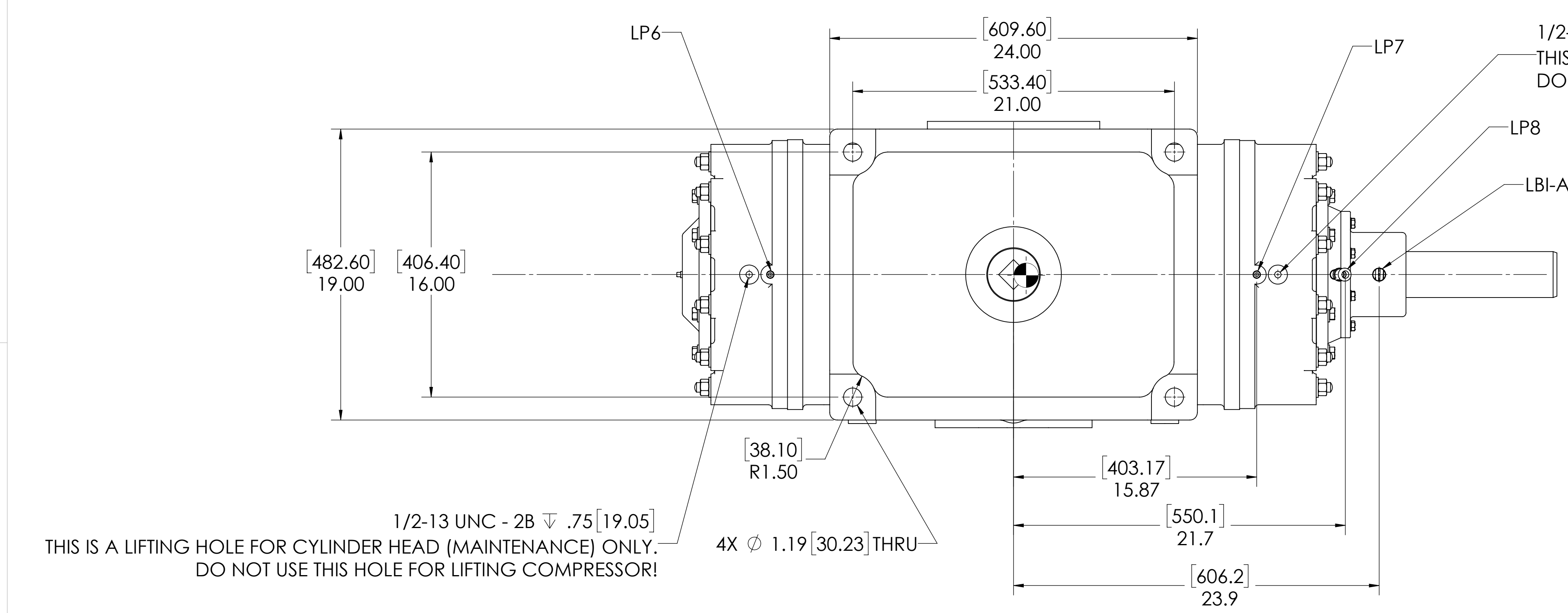
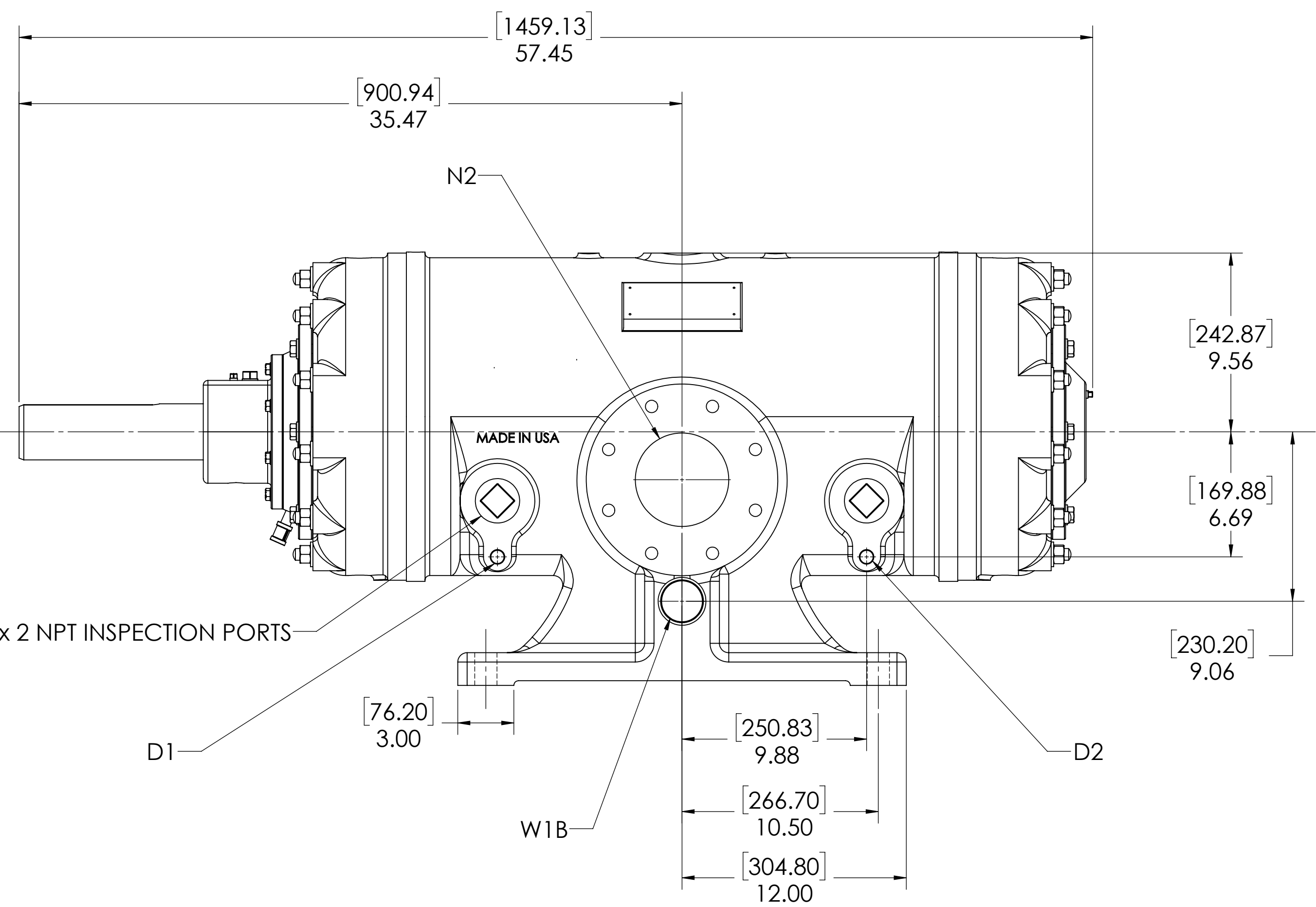
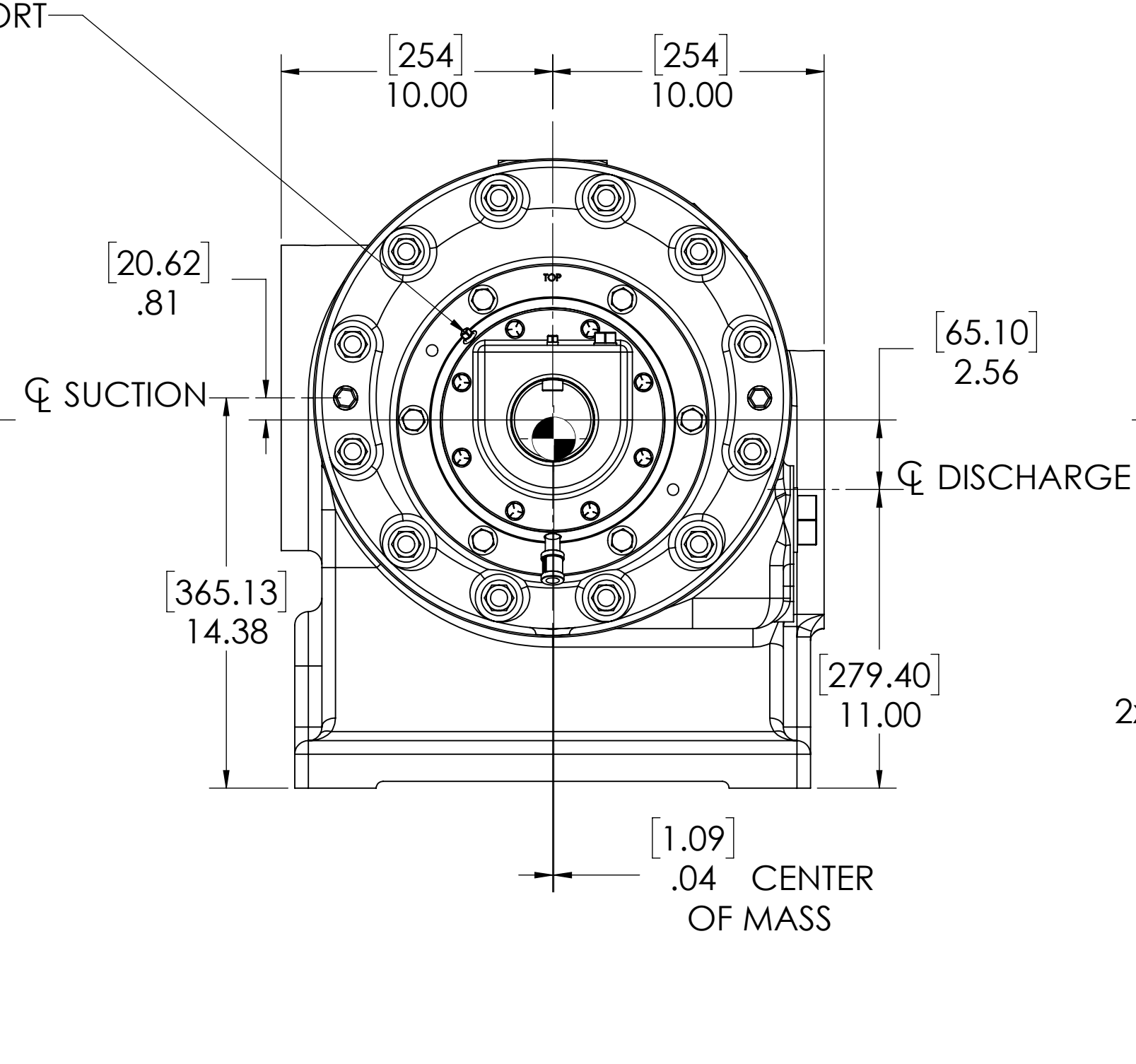
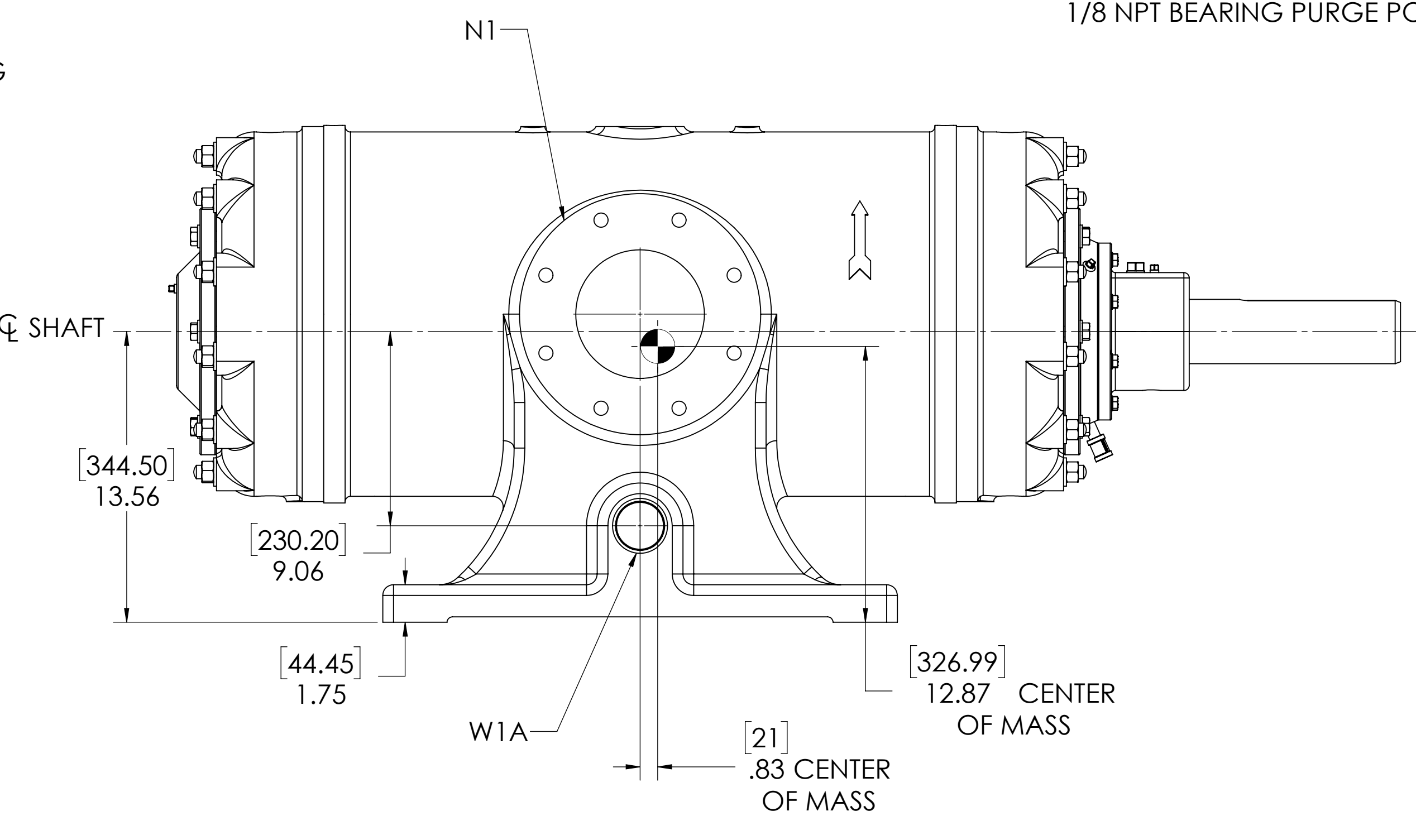
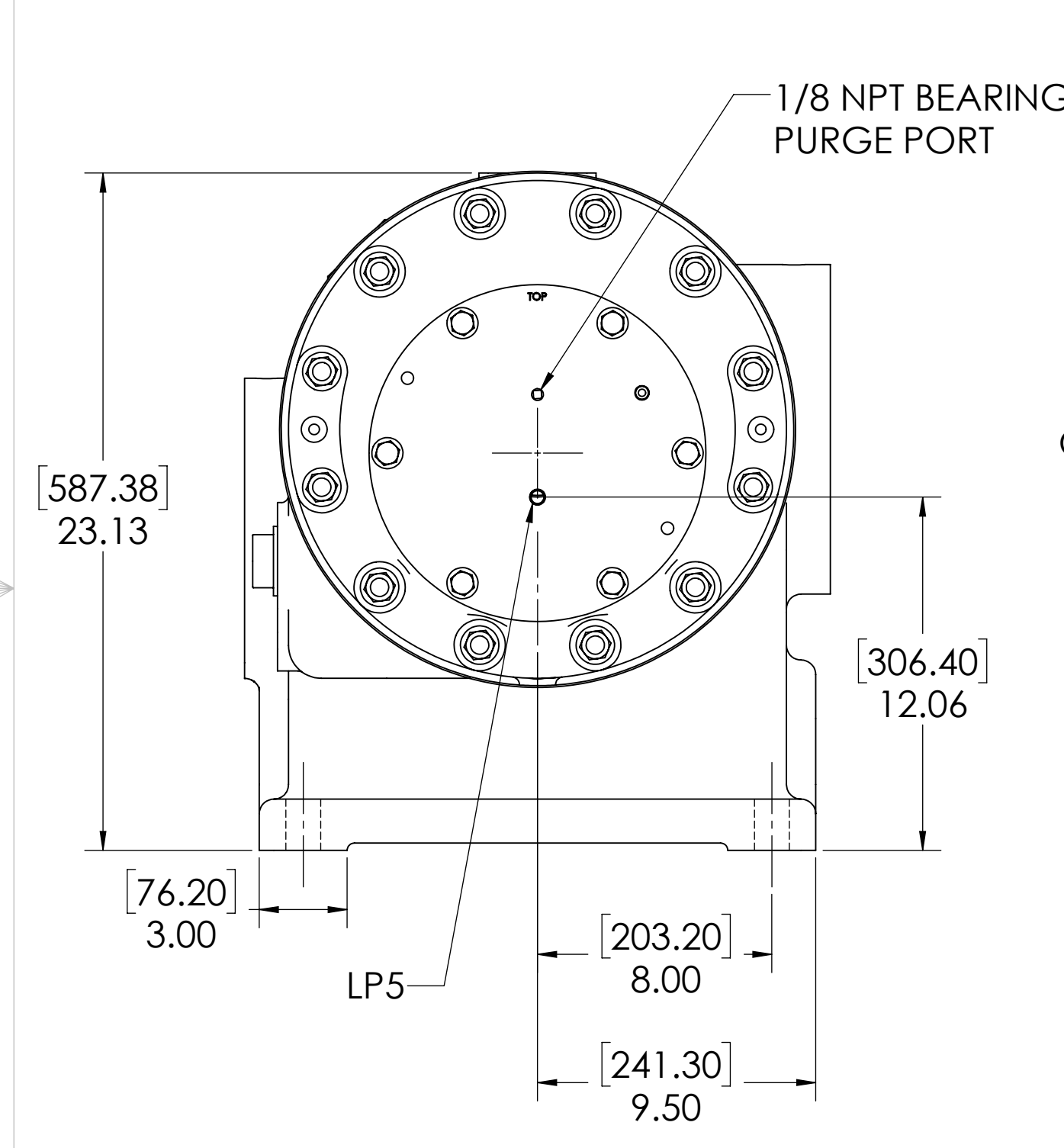
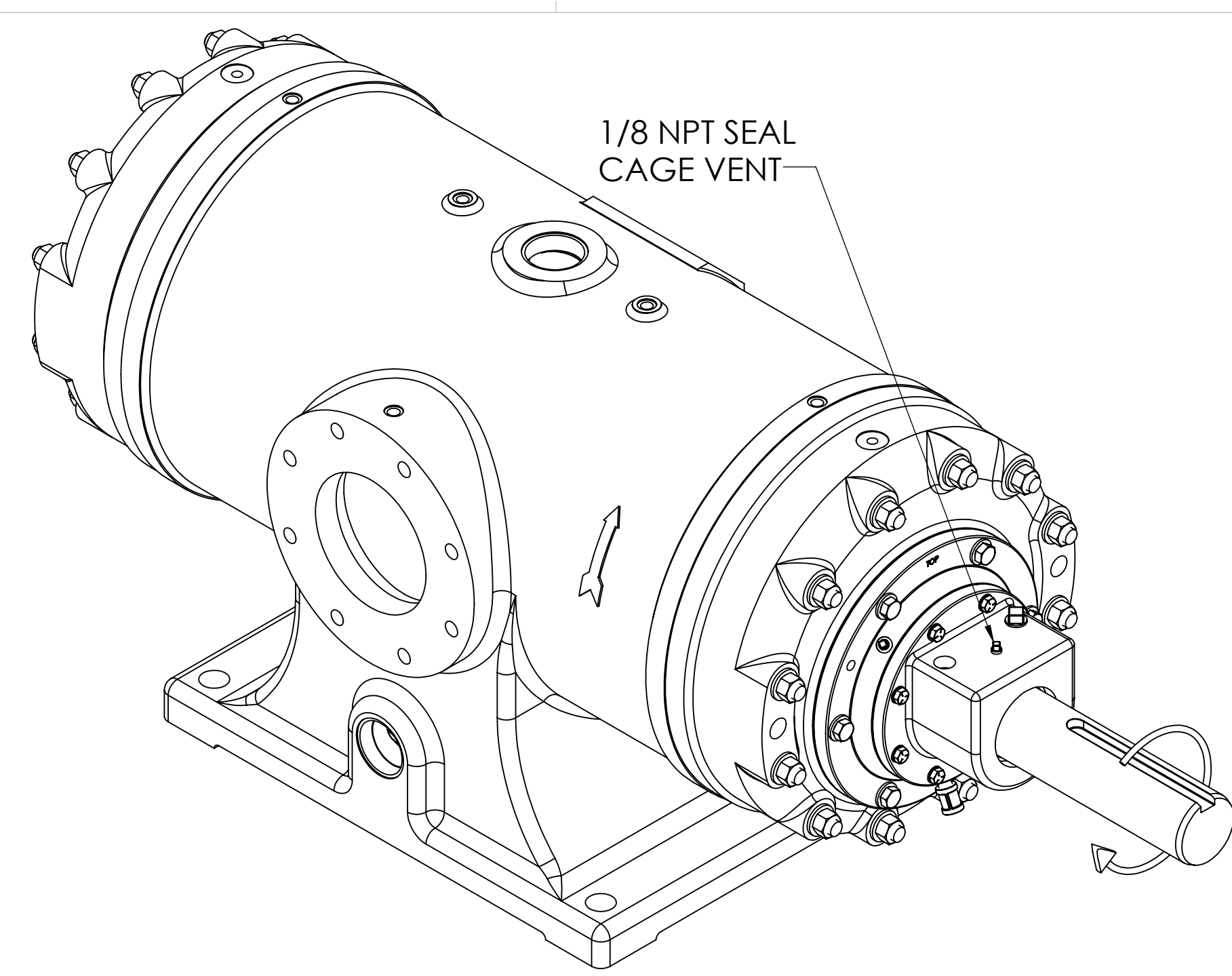
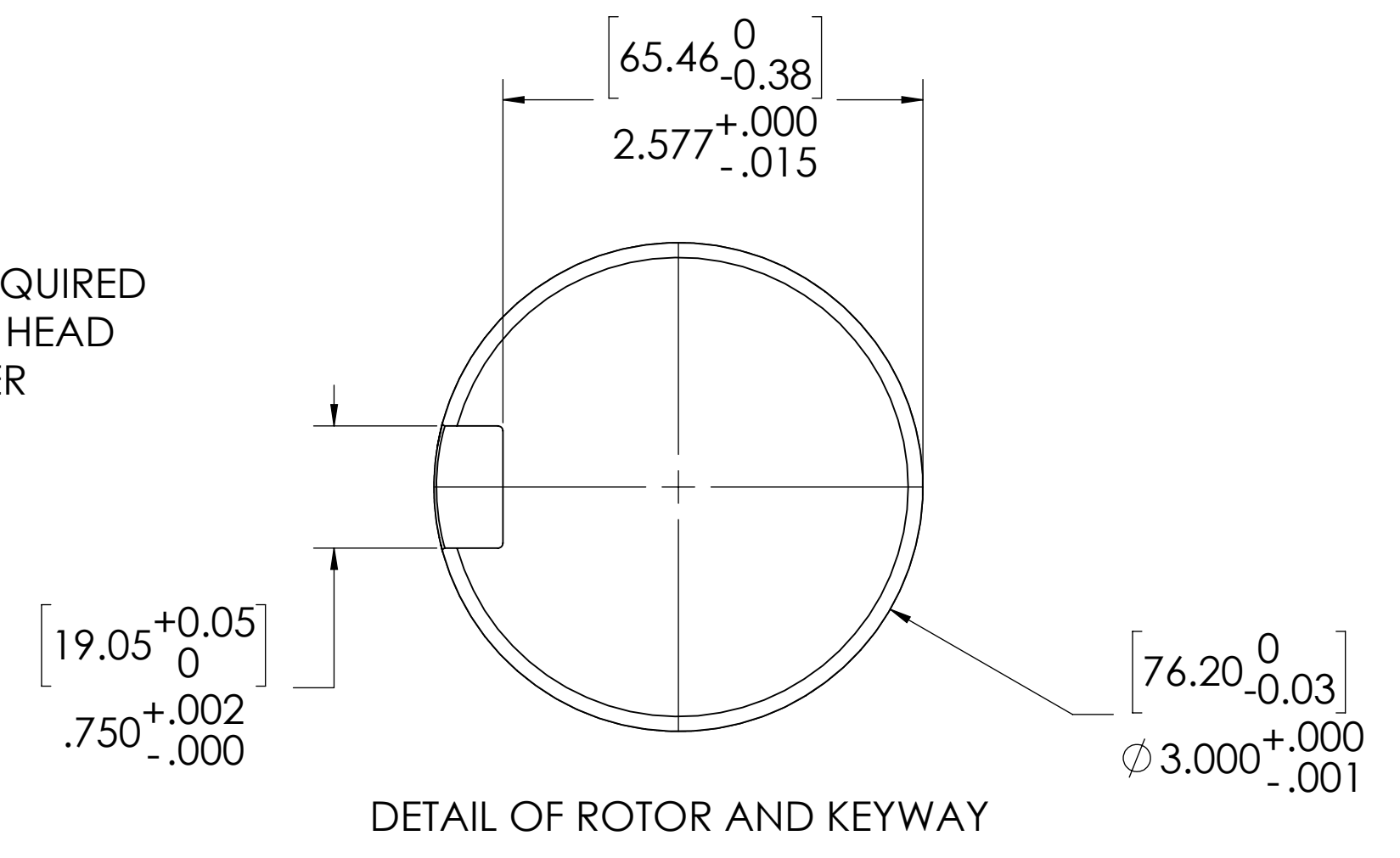


1/2-13 UNC - 2B .75 [19.05]  
THIS IS A LIFTING HOLE FOR CYLINDER HEAD (MAINTENANCE) ONLY.  
DO NOT USE THIS HOLE FOR LIFTING COMPRESSOR!

Ø 1.25 [31.75] .05  
FLAT CREATED FOR MOUNTING ACCELEROMETER  
CENTERED ON LIFTING HOLE

184.15  
7.25 CLEARANCE REQUIRED  
TO REMOVE CYLINDER HEAD  
AND SEAL ADAPTER



1/2-13 UNC - 2B .75 [19.05]  
THIS IS A LIFTING HOLE FOR CYLINDER HEAD (MAINTENANCE) ONLY.  
DO NOT USE THIS HOLE FOR LIFTING COMPRESSOR!

- NOTES:
- CENTER OF MASS DIMENSIONS ARE APPROXIMATE
  - EITHER WATER INLET MAY BE USED, DEPENDING UPON SYSTEM NEEDS
  - WEIGHT IS APPROXIMATE
  - DRAWING IS DUAL DIMENSIONED IN INCHES AND [MM]

OIL CONNECTION POINTS SUMMARY		
(REFER TO MANUAL FOR FURTHER INFORMATION)		
DESCRIPTION	THREAD SIZE	QTY
LUBE QUILL (LQx)	1/4 NPT (F)	NONE
LUBE POINTS (LPx)	1/4 NPT (F)	8
SEAL SUPPLY (LBI-A)	1/2 NPT (F)	1
SEAL RETURN (LBO-A)	1/2 NPT (F)	1

	NOZZLE CONNECTIONS	BOLT HOLE SIZE
N1	6" GAS SUCTION FLANGE (ANSI CLASS 150 FLAT FACE)	8 x 3/4-10 .112
N2	5" GAS DISCHARGE FLANGE (ANSI CLASS 150 FLAT FACE)	8 x 3/4-10 .112
W1A	2 NPT(F) WATER INLET (SEE NOTE 2)	N/A
W1B	2 NPT(F) WATER INLET (SEE NOTE 2)	N/A
W2	2 NPT(F) WATER OUTLET	N/A
D2	1/2 NPT(F) DRAIN HOLE	N/A
D1	1/2 NPT(F) DRAIN HOLE	N/A

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES UNLESS INDICATED OTHERWISE.

ANGULAR TOLERANCES: 1 DEG CHECKED BY: 1/8/2020  
SURFACE FINISH: 125 RMS ENG APPR: 1/8/2020  
TOLERANCE PRACTICES: 1. ISO 2768-MS 2. HOLE POSITION: 13.963

PROPERTY AND CONFIDENTIALITY: RO-FLO COMPRESSORS, LLC. IS PROTECTED.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RO-FLO COMPRESSORS, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RO-FLO COMPRESSORS, LLC IS PROHIBITED.

NAME: DATE: 1/8/2020  
DRAWN BY: TRF  
CHECKED BY: TRF  
ENG APPR: TRF

Ro-Flo COMPRESSORS  
GENERAL ARRANGEMENT,  
11S,DBS,CW  
E 16-123-633-406 07  
SCALE: 1:5 2000 LBS. 1 OF 1