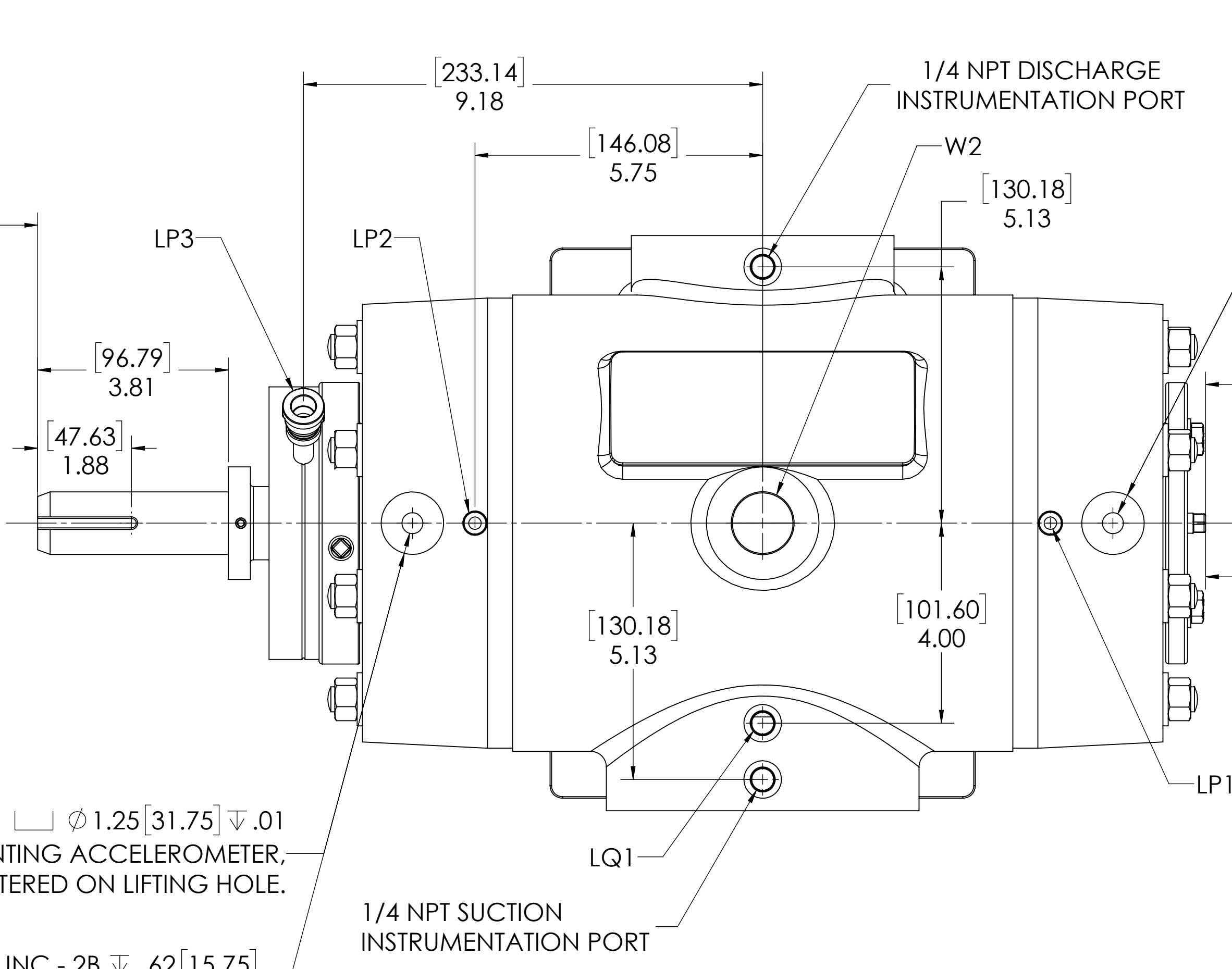


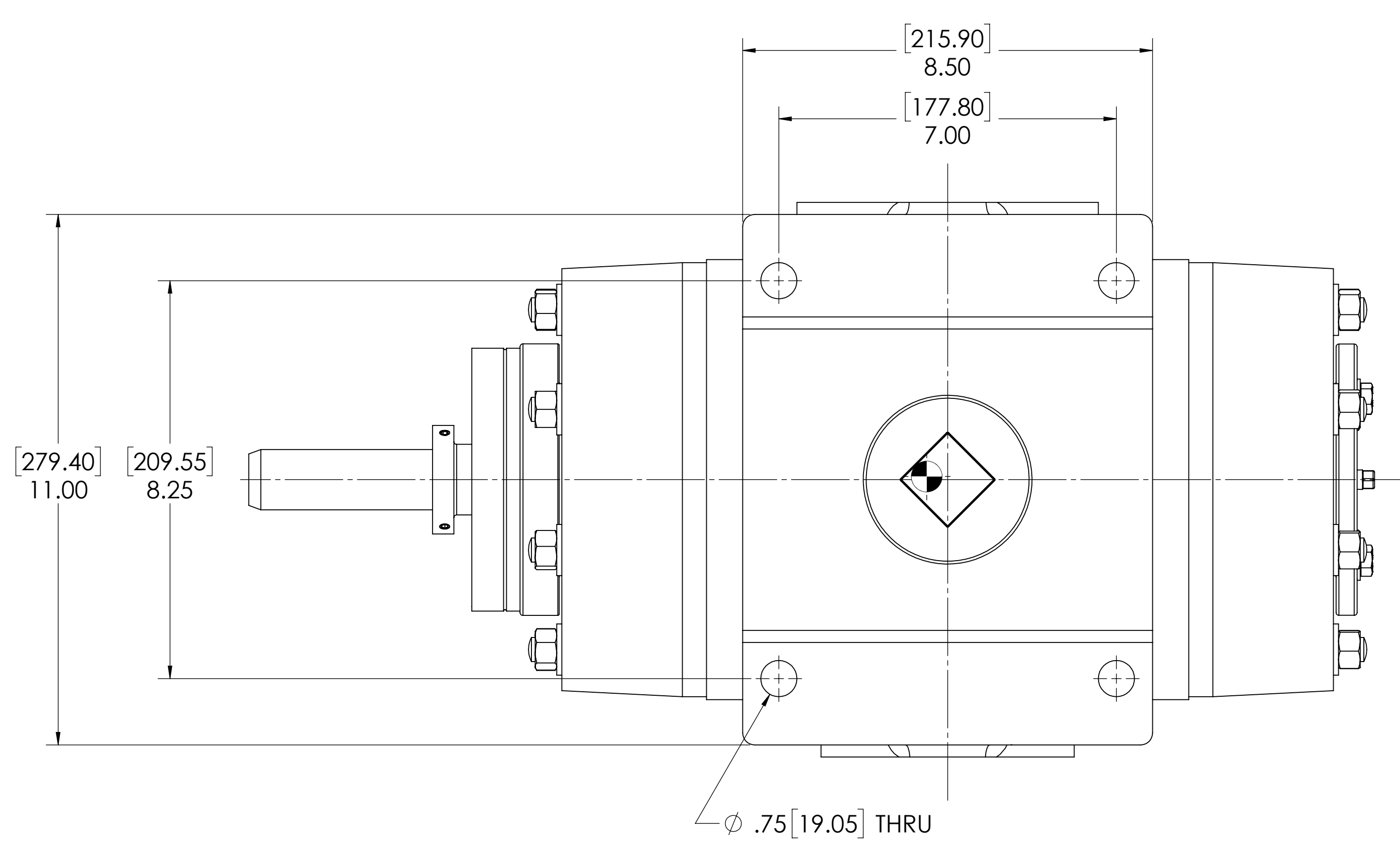
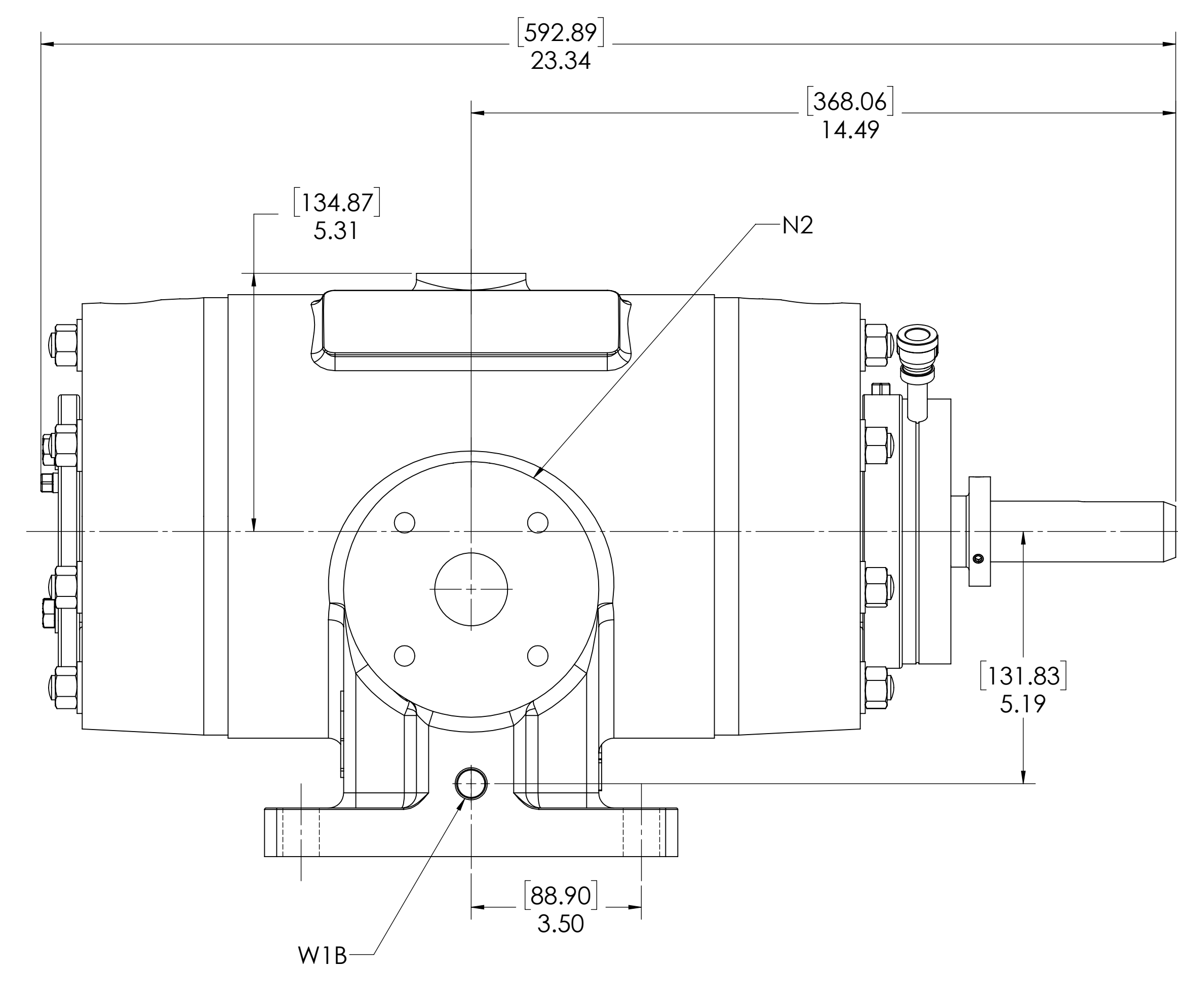
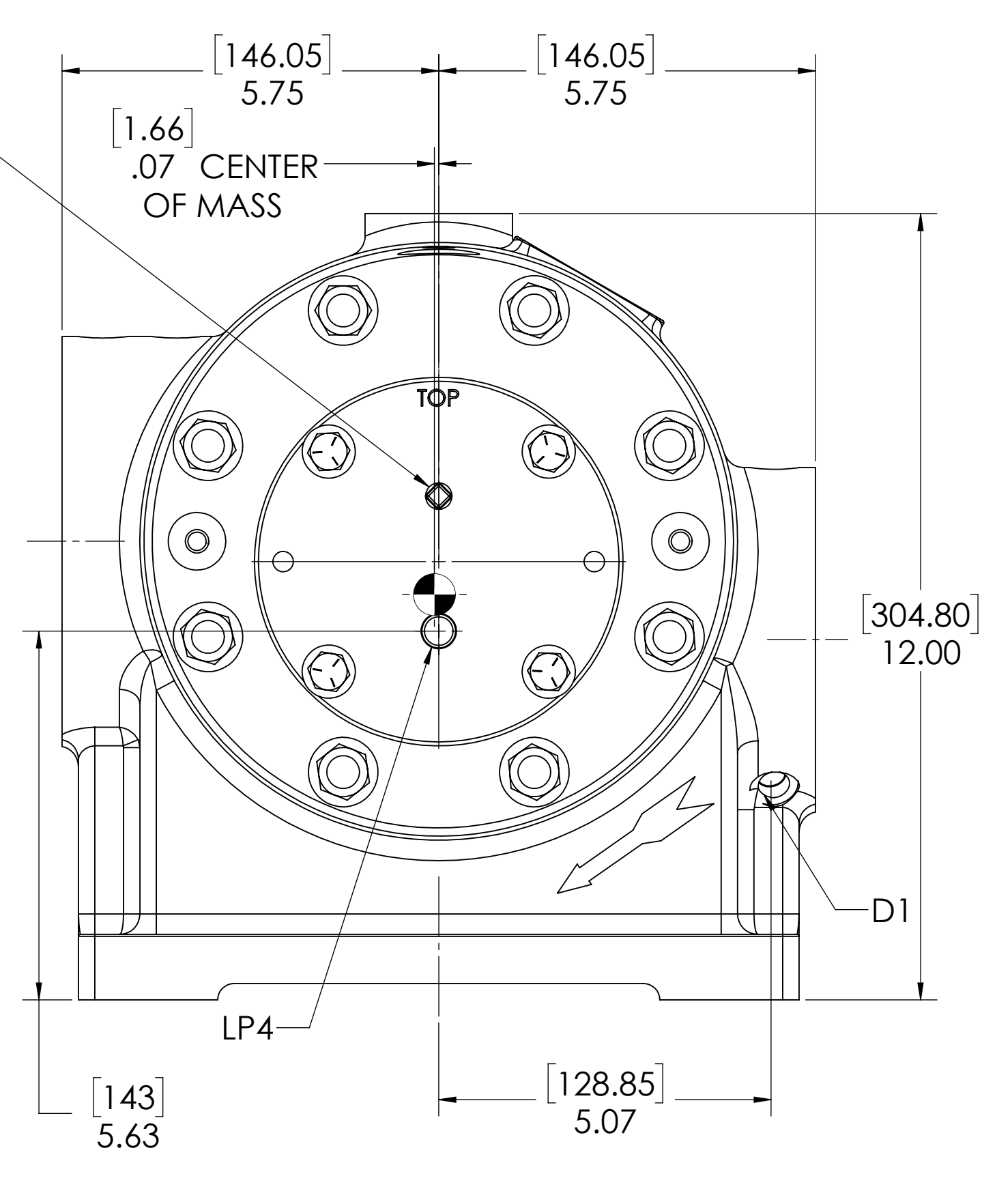
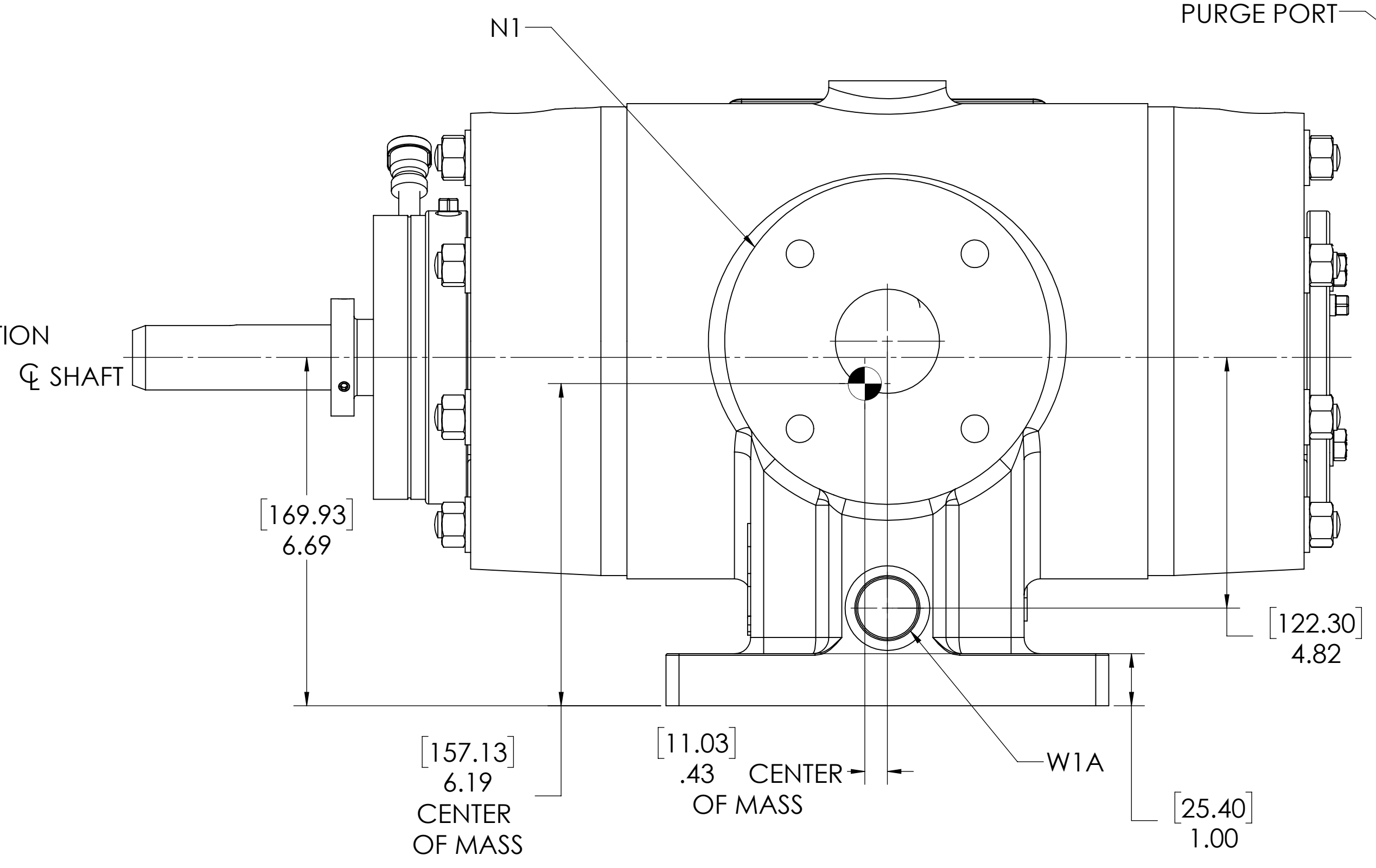
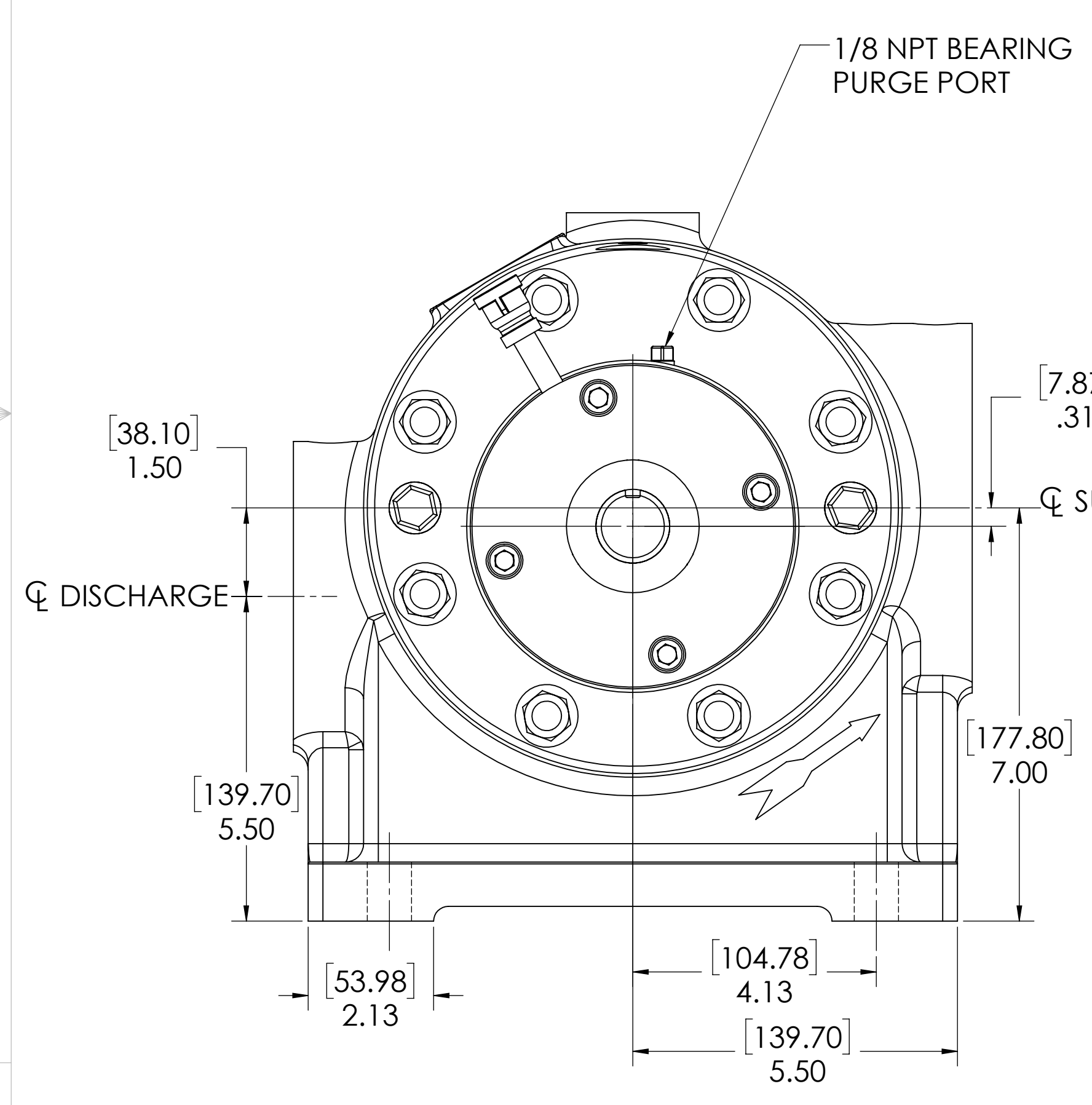
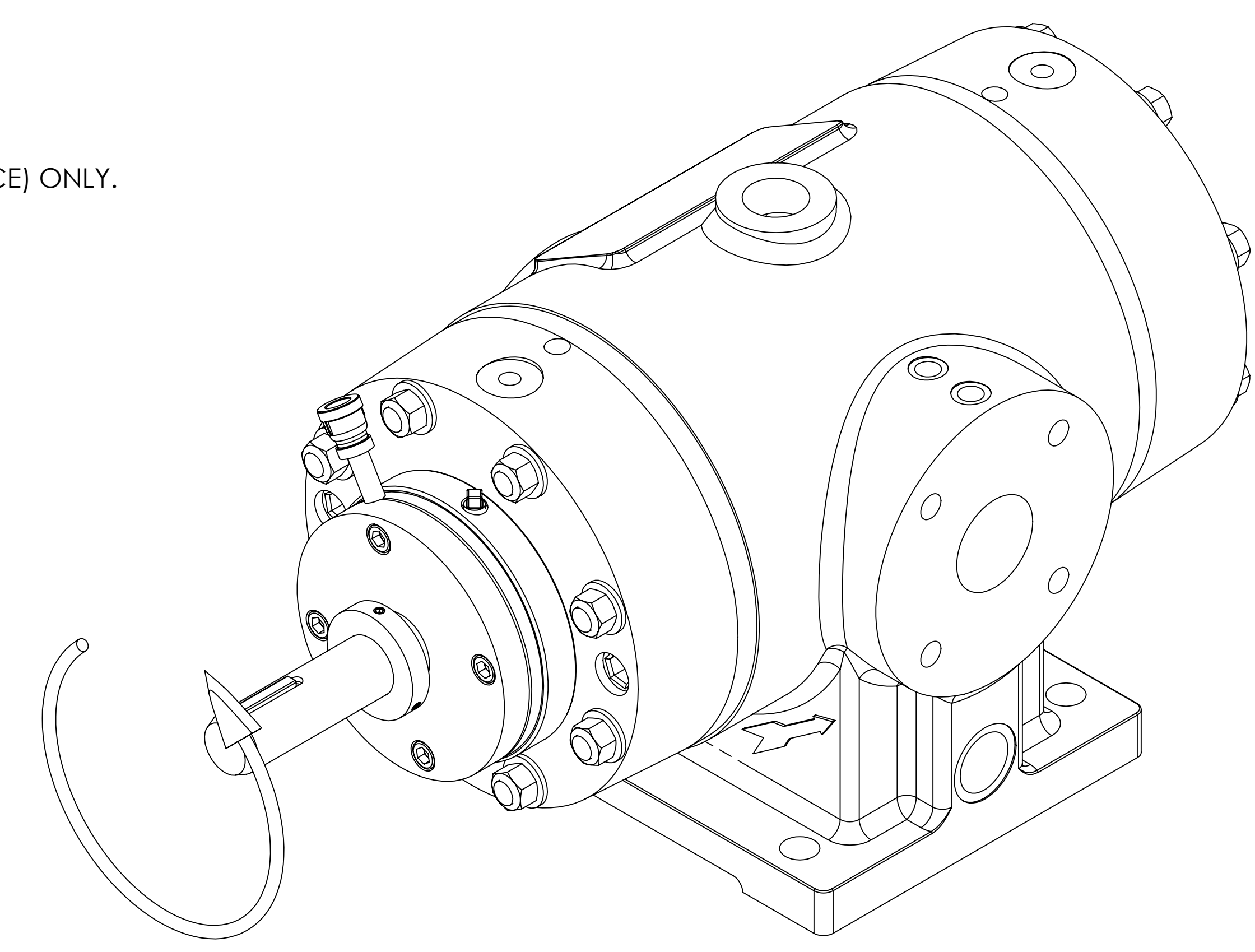
[104.90]  
4.13 CLEARANCE REQUIRED TO REMOVE CYLINDER HEAD AND SEAL ADAPTER



1/2-13 UNC - 2B  $\nabla$  .62 [15.75]  
THIS IS A LIFTING HOLE FOR CYLINDER HEAD (MAINTENANCE) ONLY. DO NOT USE THIS HOLE FOR LIFTING COMPRESSOR!  
FLAT CREATED FOR MOUNTING ACCELEROMETER, CENTERED ON LIFTING HOLE.

$\nabla$   $\phi$  1.25 [31.75]  $\nabla$  .01  
FLAT CREATED FOR MOUNTING ACCELEROMETER, CENTERED ON LIFTING HOLE.

1/2-13 UNC - 2B  $\nabla$  .62 [15.75]  
THIS IS A LIFTING HOLE FOR CYLINDER HEAD (MAINTENANCE) ONLY. DO NOT USE THIS HOLE FOR LIFTING COMPRESSOR!



OIL CONNECTION POINTS SUMMARY		
(REFER TO MANUAL FOR FURTHER INFORMATION)		
DESCRIPTION	THREAD SIZE	QTY
LUBE QUILL(LQX)	1/4 NPT (F)	1
LUBE POINTS(LPX)	1/4 NPT (F)	4

NOZZLE CONNECTIONS		BOLT HOLE SIZE
N1	2" GAS SUCTION FLANGE (ANSI CLASS 150 FLAT FACE)	4 x 5/8-11 $\nabla$ 1.00
N2	1.50" GAS DISCHARGE FLANGE (ANSI CLASS 150 FLAT FACE)	4 x 1/2-13 $\nabla$ .88
W1A	1 NPT(F) WATER INLET (SEE NOTE 2)	N/A
W1B	3/8 NPT(F) WATER INLET (SEE NOTE 2)	N/A
W2	1 NPT(F) WATER OUTLET	N/A
D1	1/4 NPT DRAIN HOLE	N/A

- NOTES:
- CENTER OF MASS DIMENSIONS ARE APPROXIMATE
  - EITHER WATER INLET MAY BE USED, DEPENDING UPON SYSTEM NEEDS
  - WEIGHT IS APPROXIMATE
  - DRAWING IS DUAL DIMENSION. DIMENSIONS WITHOUT BRACKETS ARE IN INCHES, DIMENSIONS IN [BRACKETS] ARE IN MILLIMETERS

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES UNLESS INDICATED. ANGULAR TOLERANCES: 1 PLACE DECIMAL, 1.500 TWO PLACE DECIMAL, 1.500 THREE PLACE DECIMAL, 1.500. INTERFERING GEOMETRIC TOLERANCING PER: ASME Y14.5-2009. UNLESS OTHERWISE NOTED: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RO-FLO COMPRESSORS, LLC. IT IS PROVIDED AS IS WITHOUT WARRANTY OF ANY KIND, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. RO-FLO COMPRESSORS, LLC IS NOT RESPONSIBLE FOR ANY DAMAGE TO PROPERTY OR PERSONS ARISING FROM THE USE OF THIS DRAWING.

DATE: 6/28/2019  
DRAWN BY: TBF  
CHECKED BY: TSS  
ENG APPR: BSS  
PROJECT AND CONVENTION: GENERAL ARRANGEMENT, 3CC,SF,CCW  
SIZE: 16-123-633-521  
SCALE: 1:2  
SHEET: 1 OF 1

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