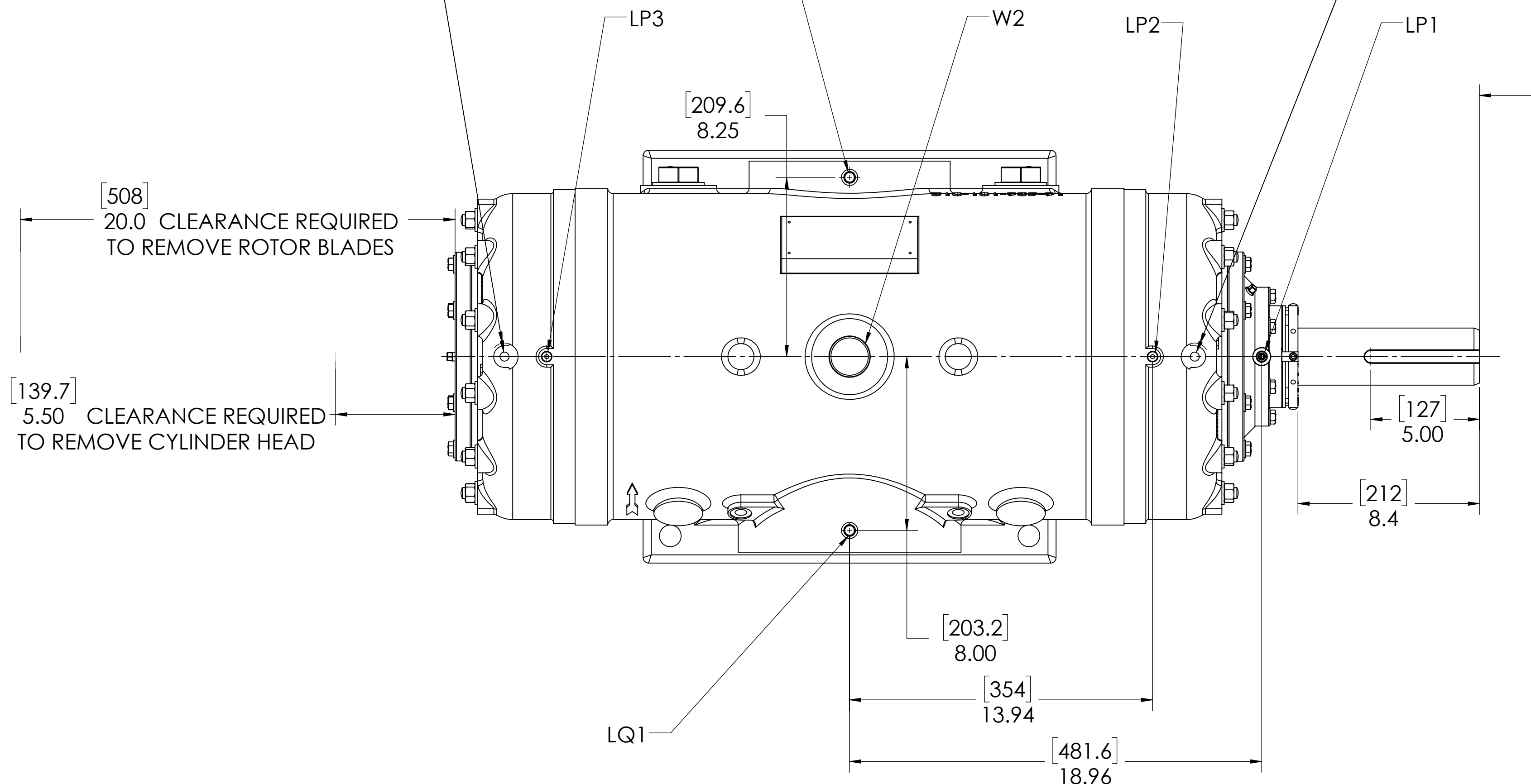
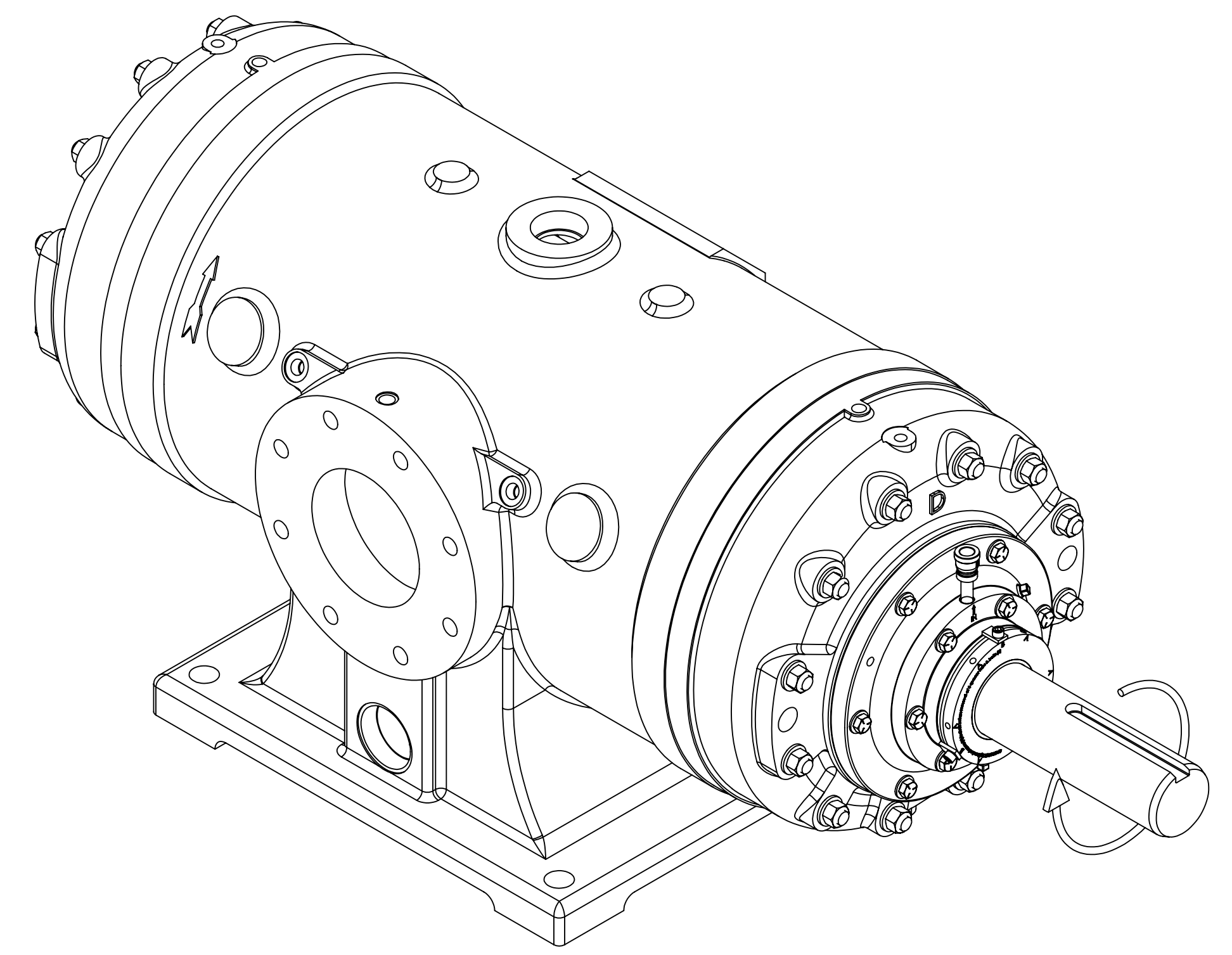


1/2-13 UNC ∇ .75 [19.1]
THIS IS A LIFTING HOLE FOR CYLINDER HEAD (MAINTENANCE) ONLY.
DO NOT USE THIS HOLE FOR LIFTING CYLINDER!

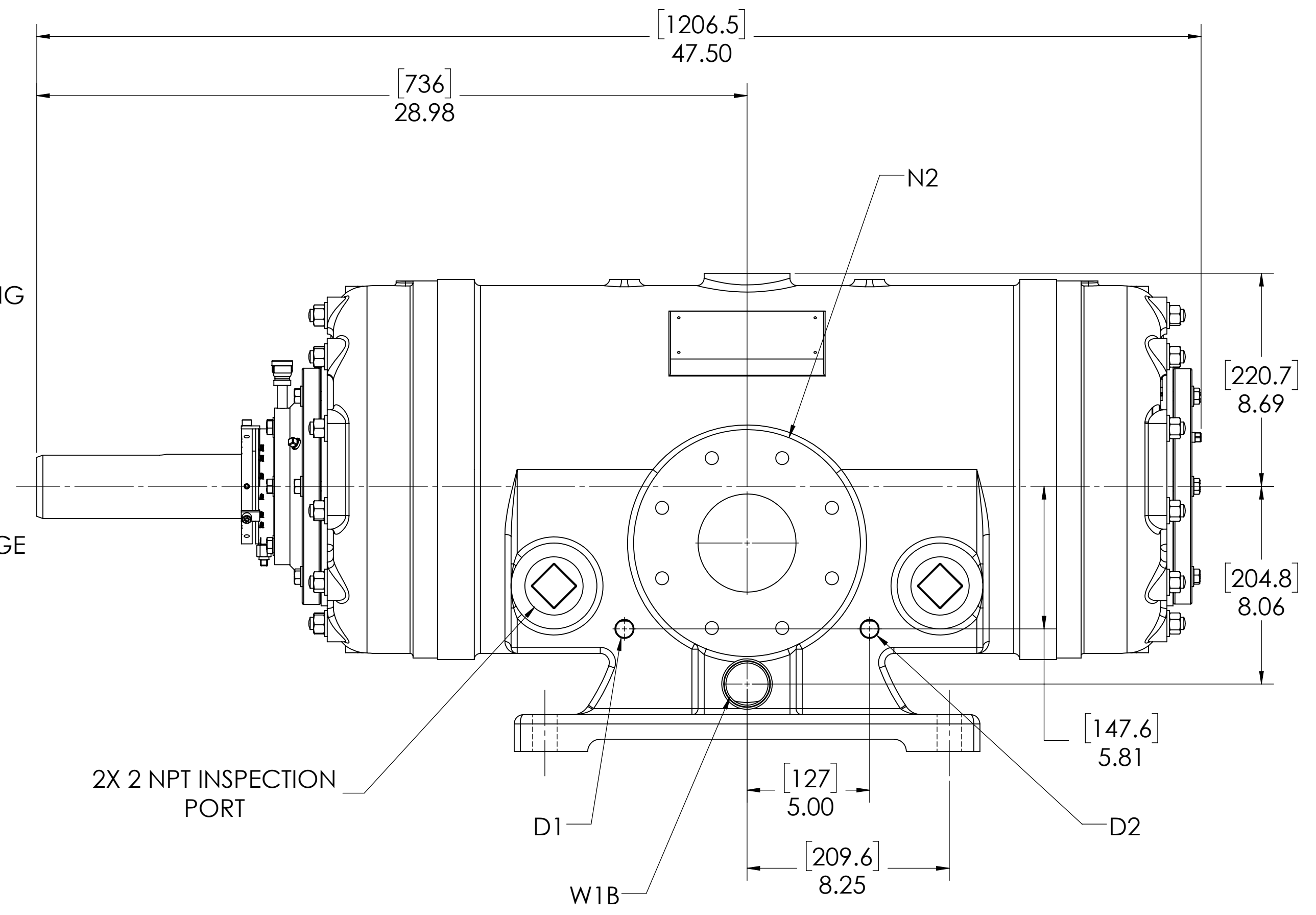
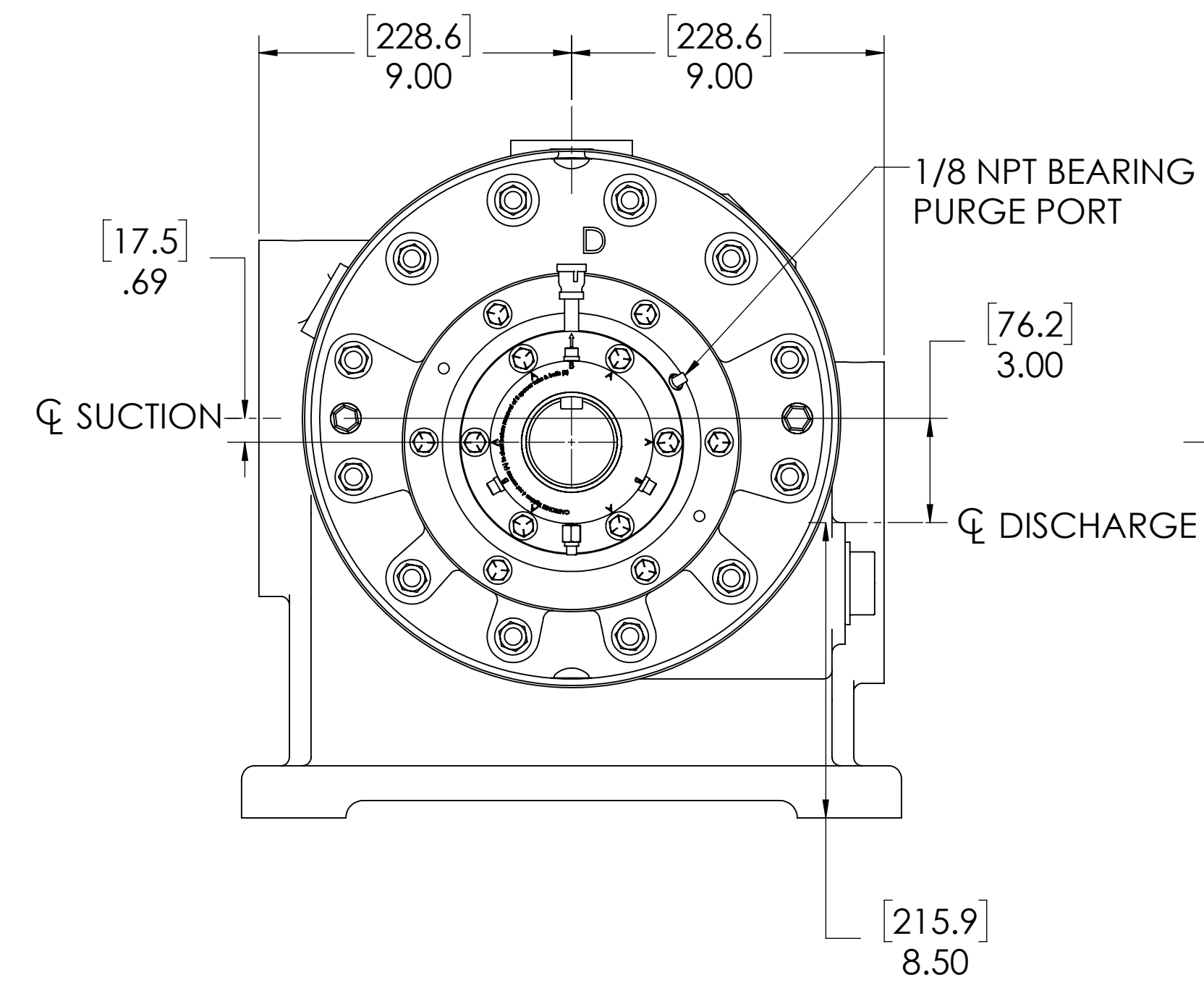
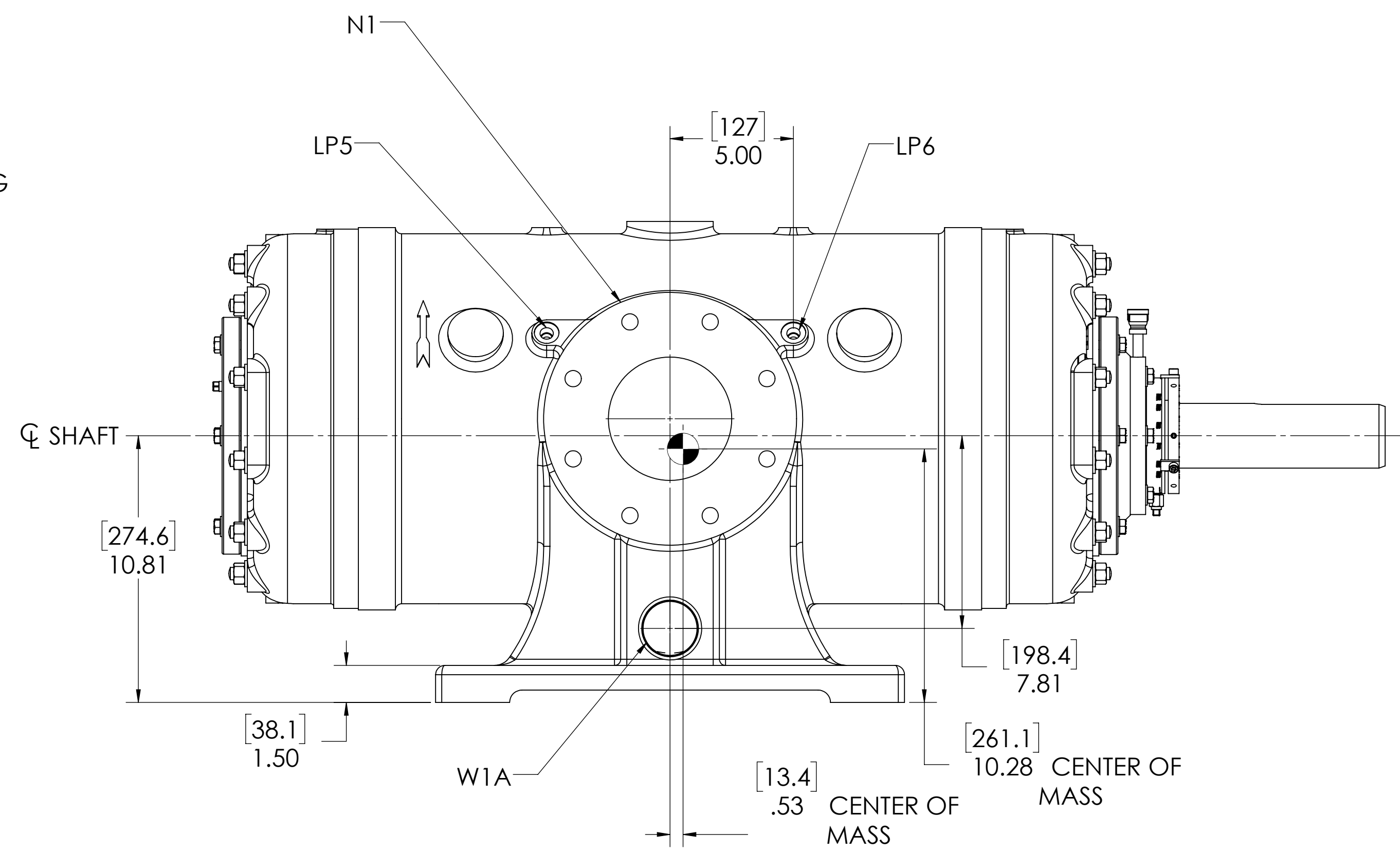
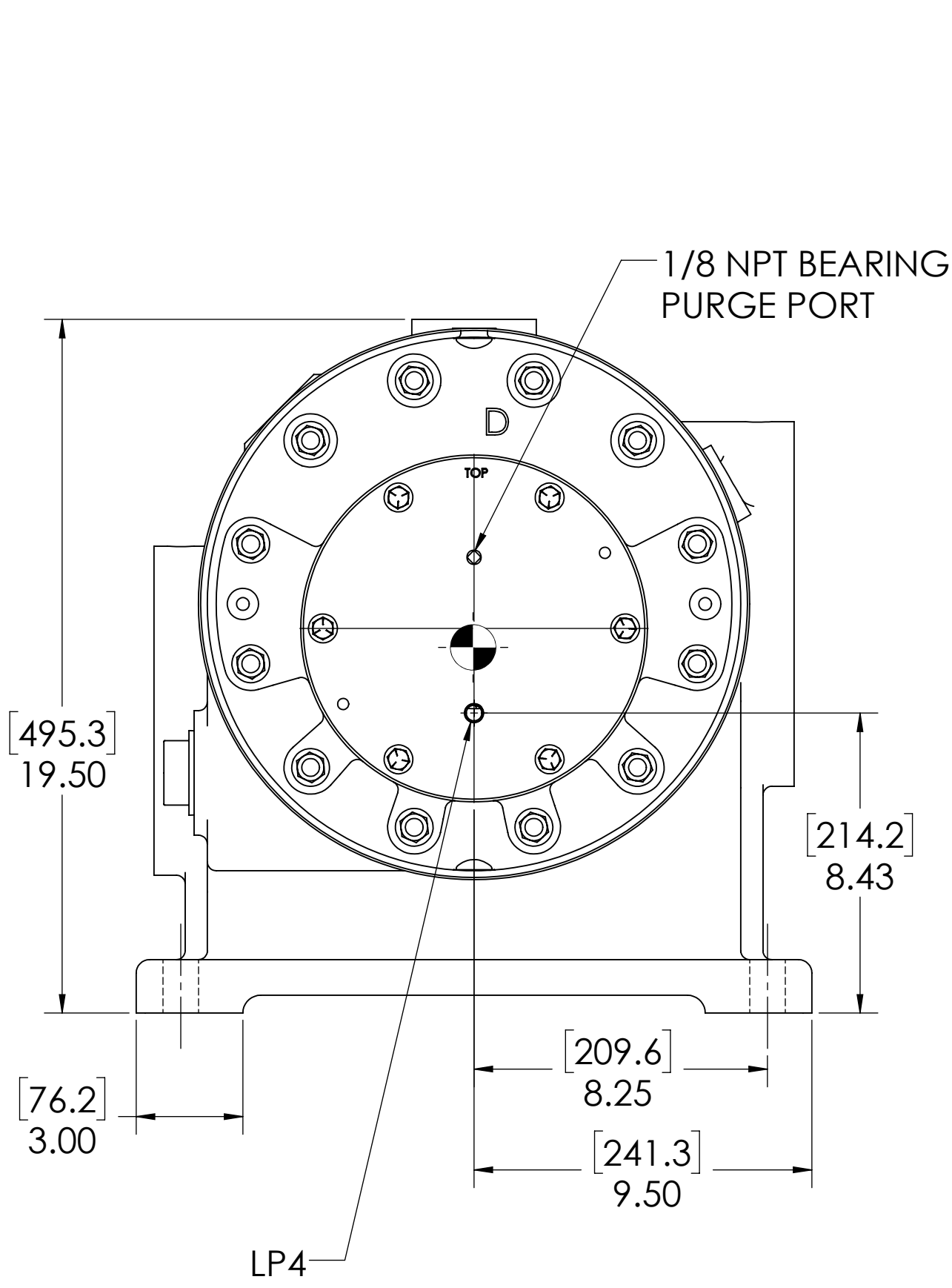
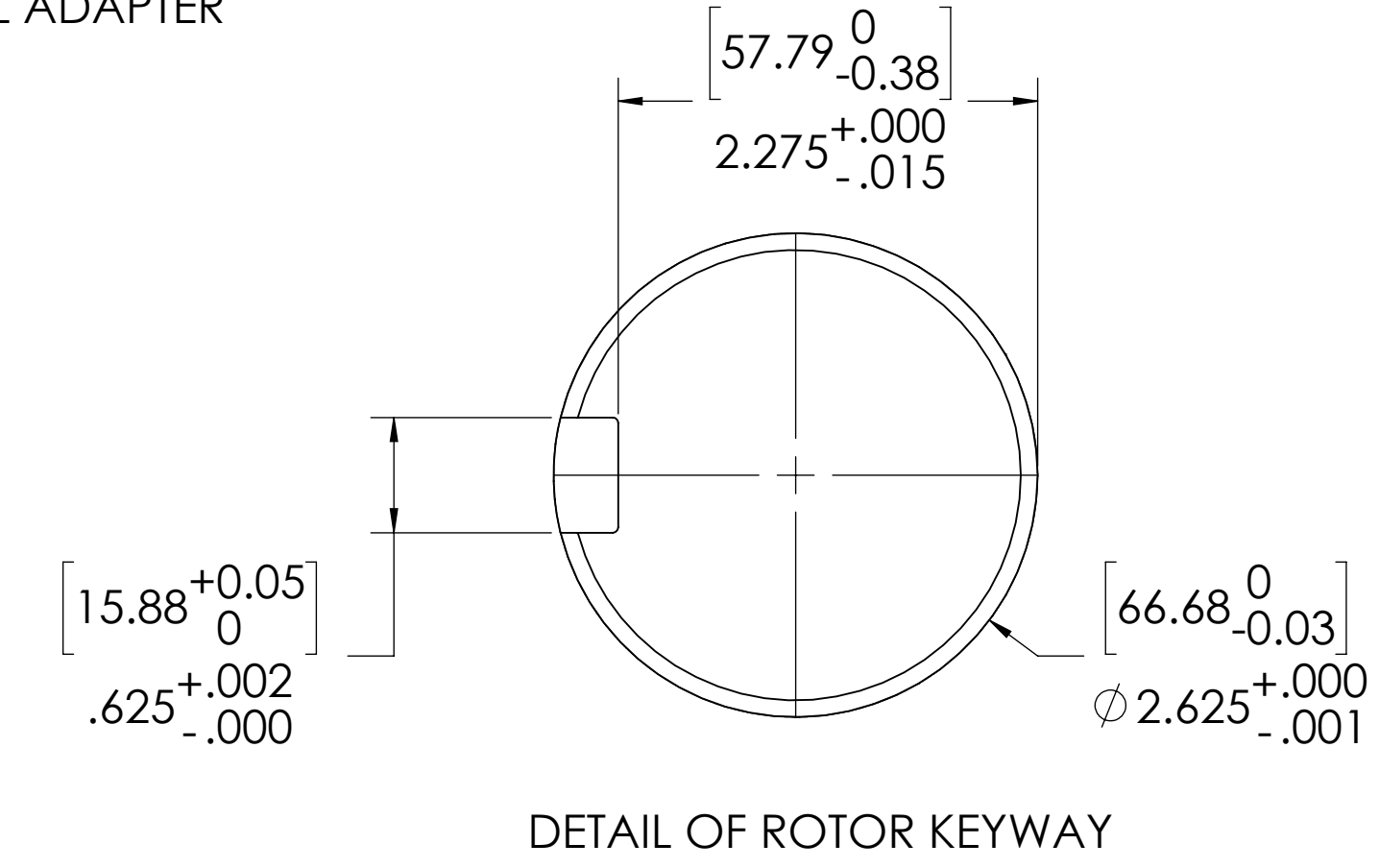
ϕ 1.25 [31.8] ∇ .01 [0.34] FLAT CREATED TO MOUNT ACCELEROMETER.
FLAT IS CENTERED ON LIFTING HOLE.

1/2-13 UNC ∇ .75 [19.1]
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ϕ 1.25 [31.8] ∇ .01 [0.34] FLAT CREATED TO MOUNT ACCELEROMETER.
FLAT IS CENTERED ON LIFTING HOLE.

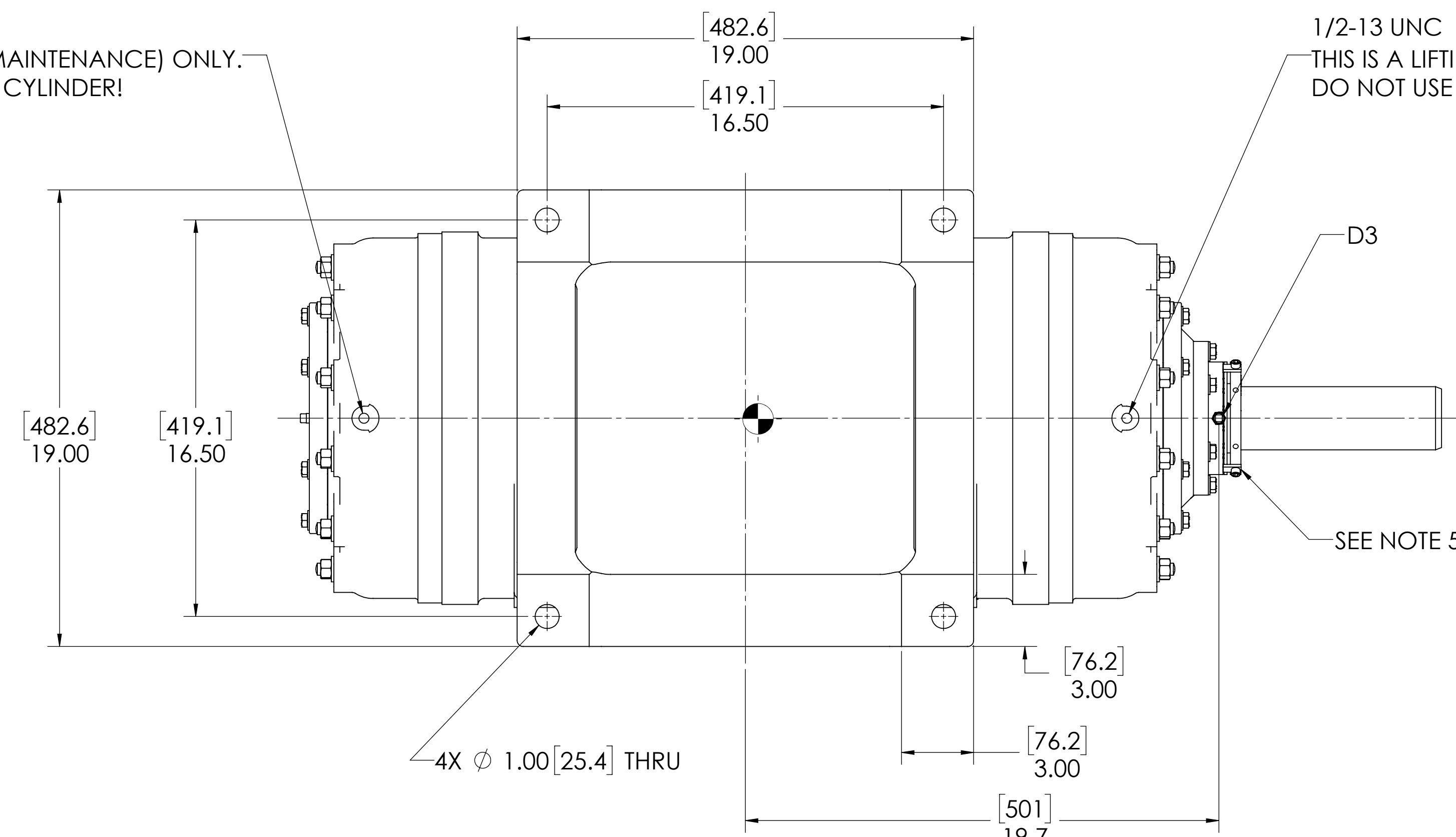


[162.1] 6.38 CLEARANCE REQUIRED TO REMOVE CYLINDER HEAD AND SEAL ADAPTER



1/2-13 UNC ∇ .75 [19.1]
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OIL CONNECTION POINTS SUMMARY		
(REFER TO MANUAL FOR FURTHER INFORMATION)		
DESCRIPTION	THREAD SIZE	QTY
LUBE QUILL (LQx)	1/4 NPT (F)	1
LUBE POINTS (LPx)	1/4 NPT (F)	6

NOZZLE CONNECTIONS		BOLT HOLE SIZE
N1	5" GAS SUCTION FLANGE (ANSI CLASS 150 FLAT FACE)	8 x 3/4-10 ∇ 1.13
N2	4" GAS DISCHARGE FLANGE (ANSI CLASS 150 FLAT FACE)	8 x 5/8-11 ∇ 1.13
W1A	2 NPT(F) WATER INLET (SEE NOTE 2)	N/A
W1B	1-1/2 NPT(F) WATER INLET (SEE NOTE 2)	N/A
W2	1-1/2 NPT(F) WATER OUTLET	N/A
D1	1/2 NPT DRAIN HOLE	N/A
D2	1/2 NPT DRAIN HOLE	N/A
D3	1/8 NPT (F) SEAL WEEPAGE DRAIN	N/A

NOTES:

- CENTER OF MASS DIMENSIONS ARE APPROXIMATE
- EITHER WATER INLET MAY BE USED, DEPENDING UPON SYSTEM NEEDS
- WEIGHT IS APPROXIMATE
- THIS DRAWING IS DUAL DIMENSION. DIMENSIONS WITHOUT BRACKETS ARE IN INCHES, DIMENSIONS IN [BRACKETS] ARE IN MILLIMETERS.
- REMOVE (3) RED SEAL LOCKING TABS BEFORE OPERATION. RETAIN TABS AND SCREWS FOR SERVICE (TABS MUST BE INSTALLED BEFORE SEAL REMOVAL).